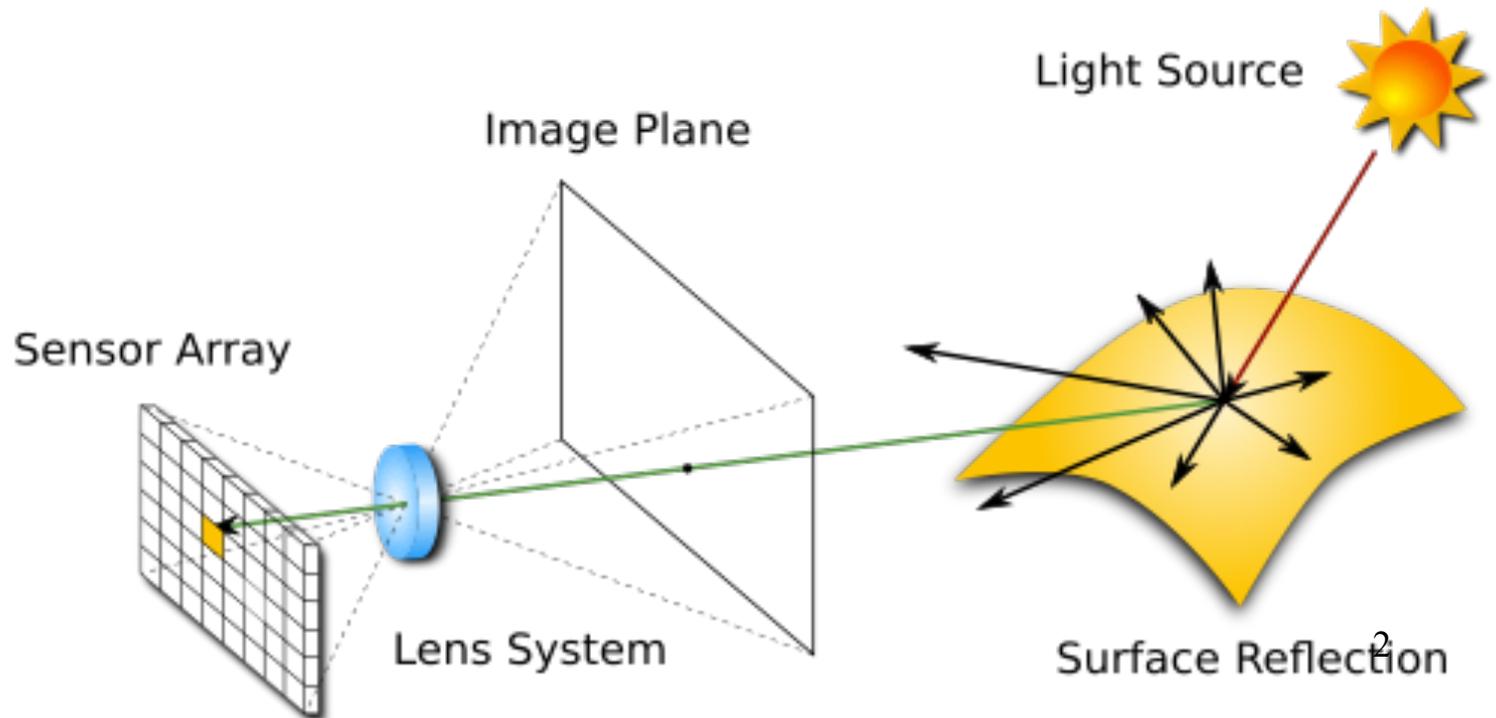


# Acquisition of Images

# Acquisition of images

We focus on :

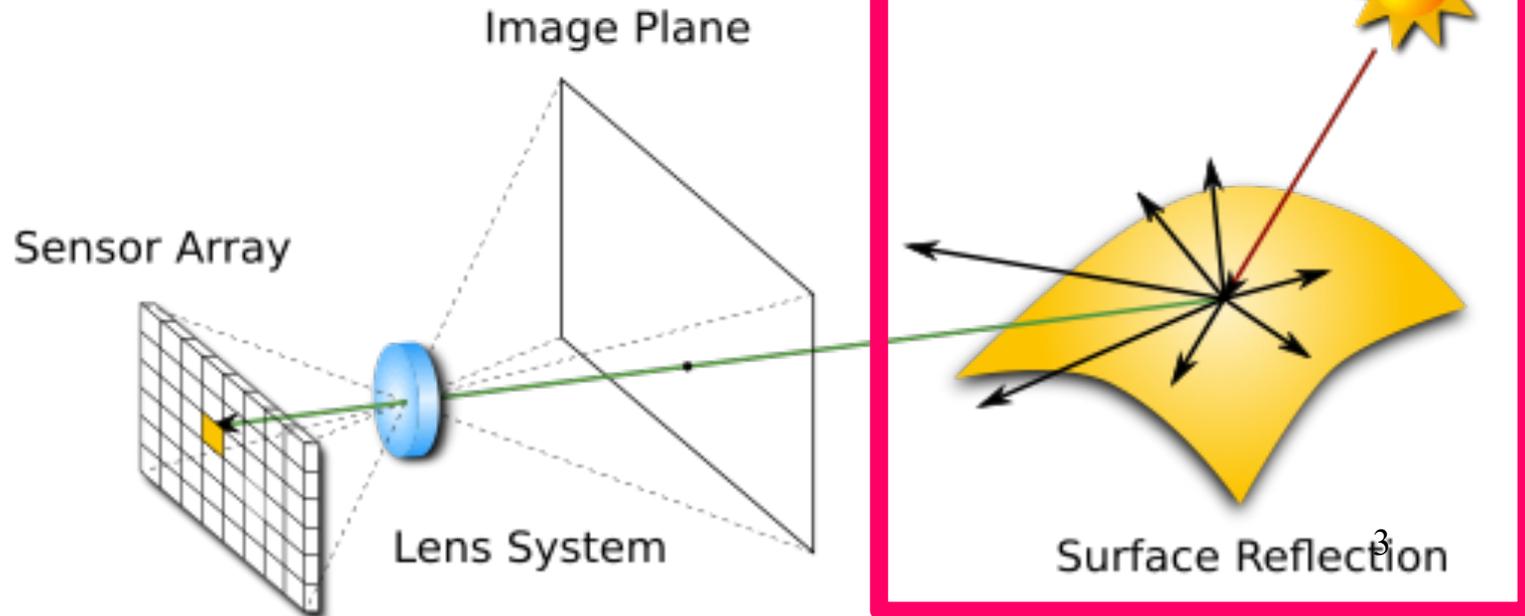
1. illumination
2. cameras



# Acquisition of images

We focus on :

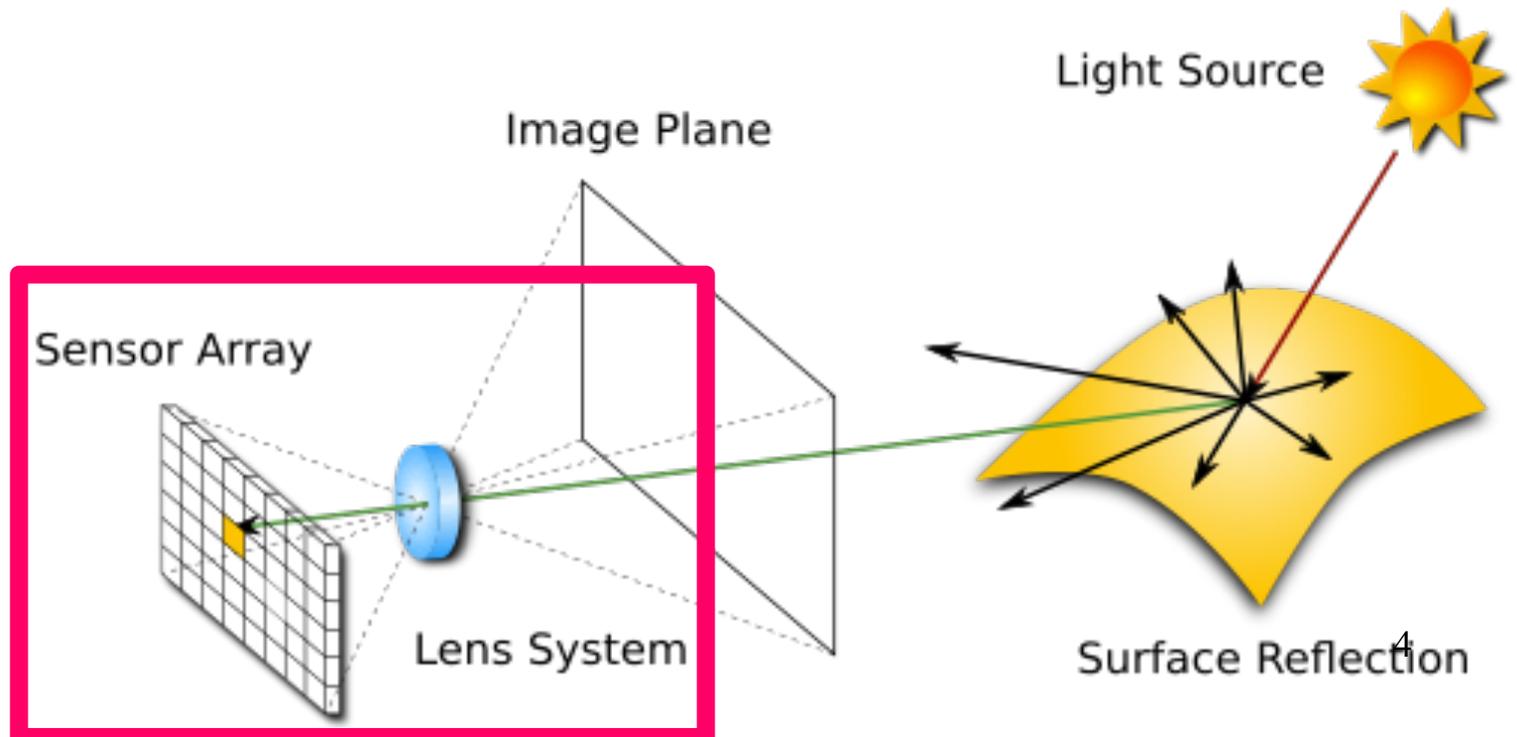
1. illumination
2. cameras



# Acquisition of images

We focus on :

1. illumination
2. **cameras**



# illumination



# Illumination

Well-designed illumination often is key in visual inspection

ACQUIS.

illumination  
cameras



*The light was good, but  
the hot wax was a problem...*



## Illumination techniques

Simplify the image processing by controlling the environment

### An overview of illumination techniques:

1. back-lighting
2. directional-lighting
3. diffuse-lighting
4. polarized-lighting
5. coloured-lighting
6. structured-lighting
7. stroboscopic lighting



## Back-lighting

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cameras

lamps placed behind a transmitting diffuser plate,  
light source behind the object

generates high-contrast silhouette images,  
easy to handle with *binary vision*

often used in inspection



## Example backlighting

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cameras



## Directional and diffuse lighting

### Directional-lighting

generate sharp shadows

generation of specular reflection  
(e.g. crack detection)

shadows and shading yield information about  
shape

### Diffuse-lighting

illuminates uniformly from all directions

prevents sharp shadows and large intensity  
variations over glossy surfaces:

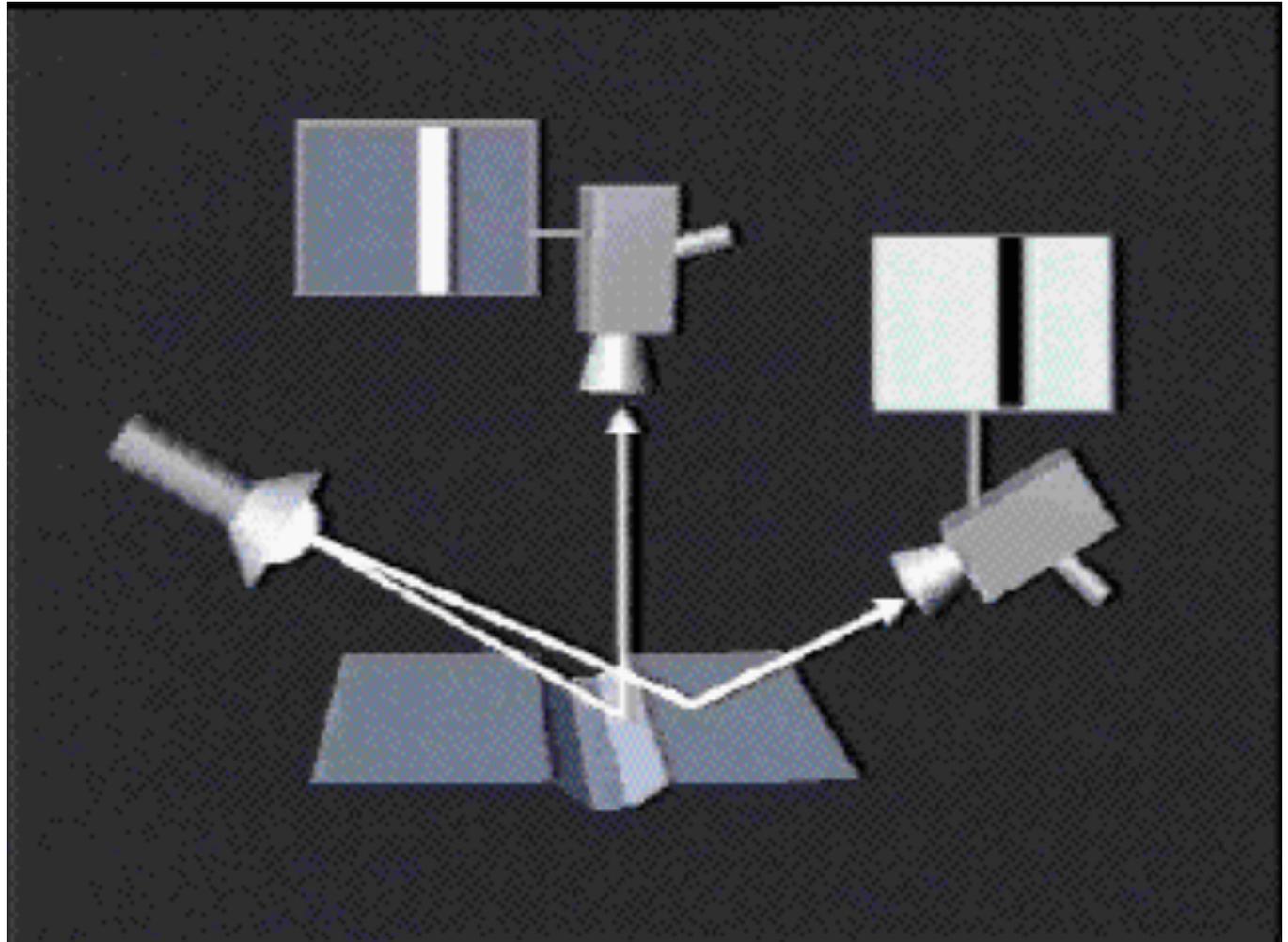
all directions contribute extra diffuse reflection,  
but contributions to the specular peak arise from  
directions close to the mirror one only



# Use of specular reflection – eg crack detection

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## `Dark' and `bright' field

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cameras

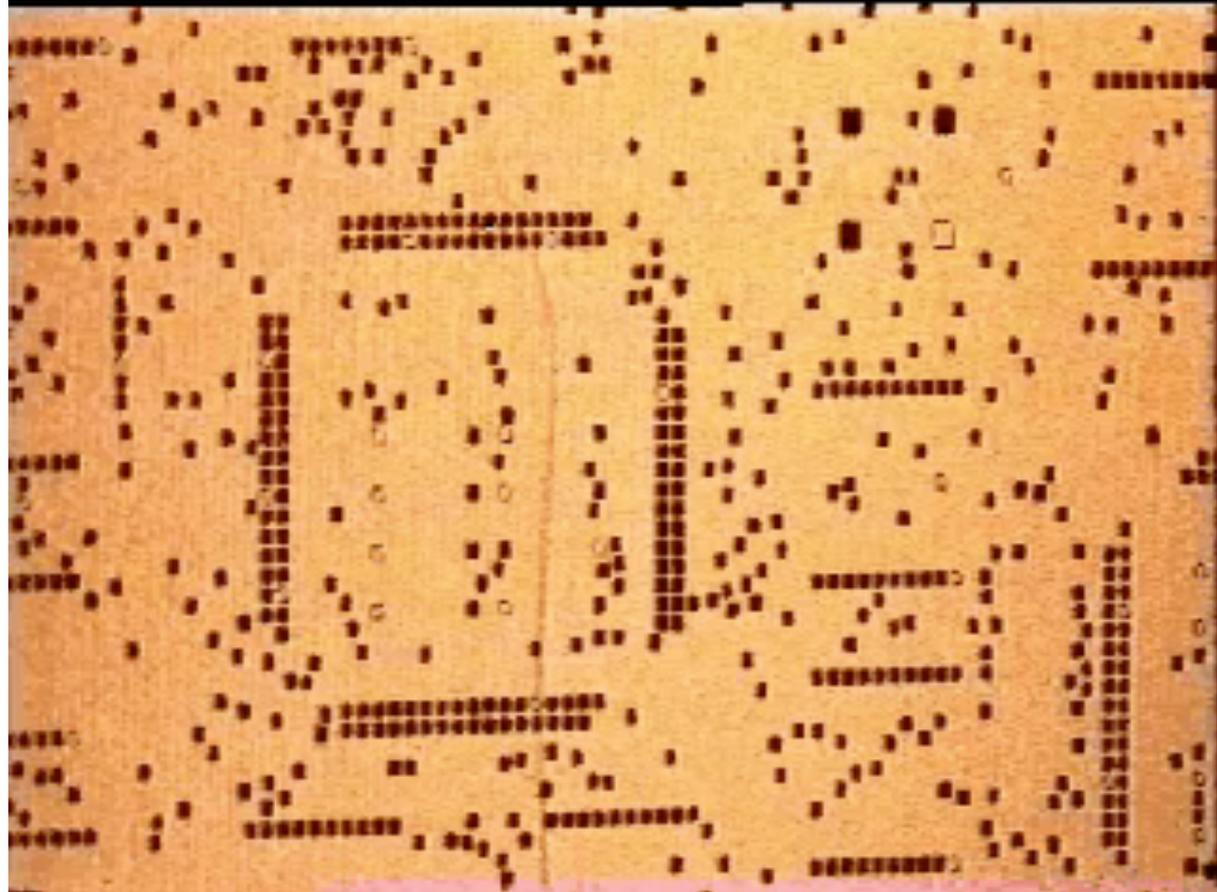
In the `dark' field, the camera is placed out of the area of specular reflection for the normal surface, and only abnormally oriented parts of the surface will lighten up (showing specular reflection) – flaws

In the `bright' field, the camera is placed so to capture the specular reflection for normally oriented parts of the surface. Parts with an abnormal orientation – flaws - will appear dark.



# Example directional lighting

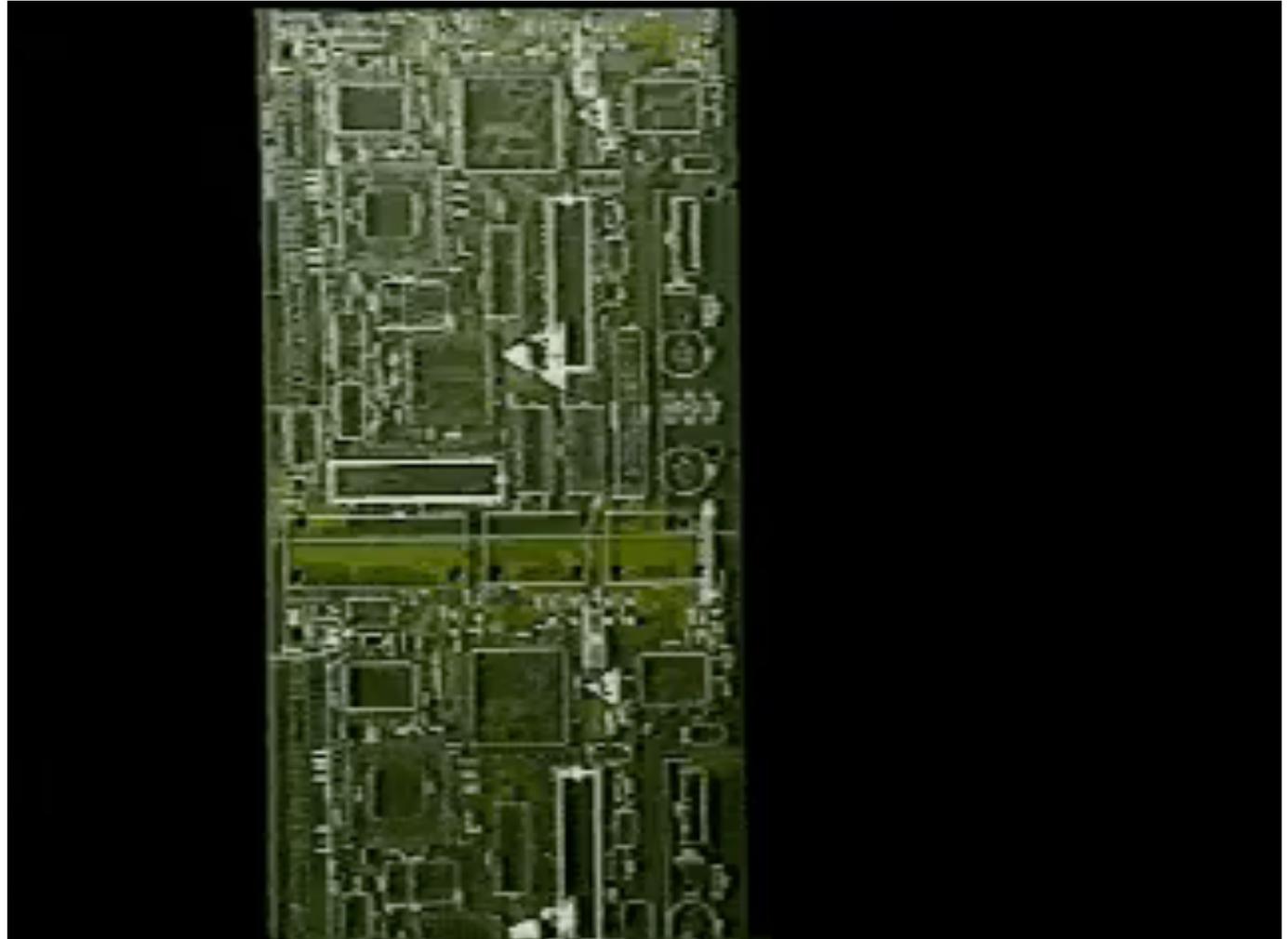
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cameras



## Example diffuse lighting

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**illumination**  
cameras



## Polarized lighting

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**illumination**  
cameras

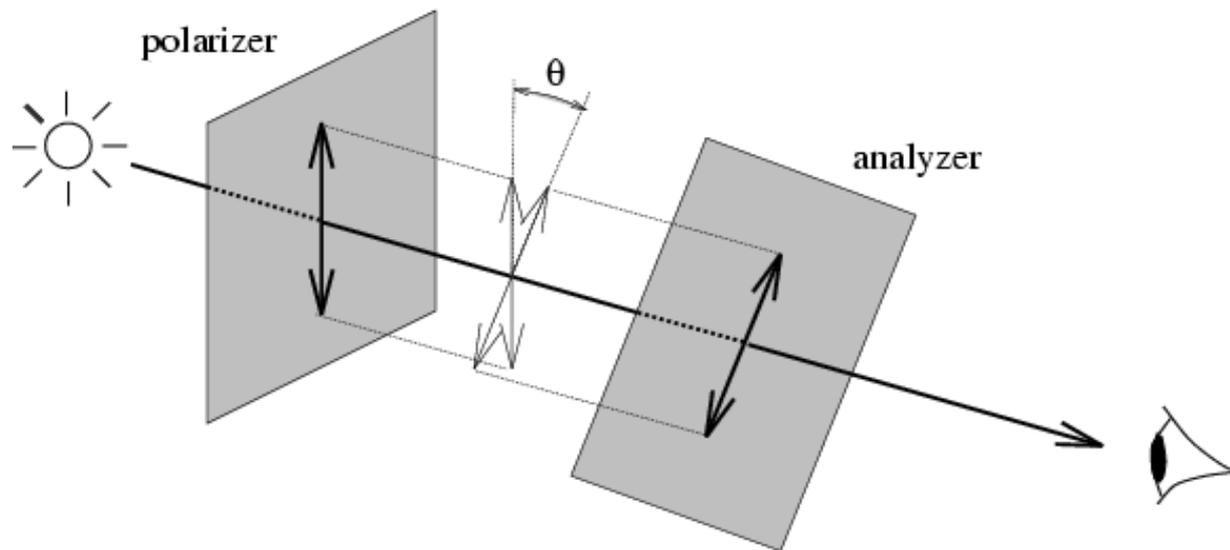
2 uses:

1. to improve contrast between Lambertian and specular reflections
2. to improve contrasts between dielectrics and metals



# Polarised lighting

polarizer/analyzer configurations



law of Malus :

$$I(\theta) = I(0) \cos^2 \theta$$



## Polarized lighting

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cameras

2 uses:

1. to improve contrast between Lambertian and specular reflections

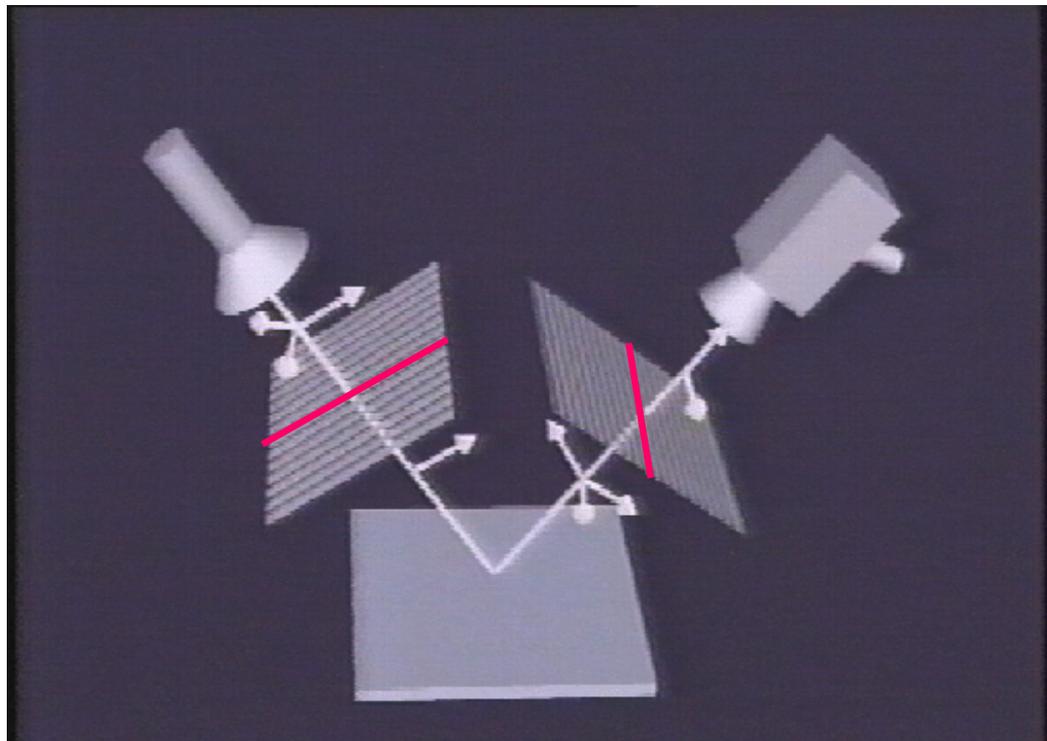
2. to improve contrasts between dielectrics and metals



## Polarized lighting

specular reflection keeps polarisation :  
diffuse reflection depolarises

suppression of specular reflection :



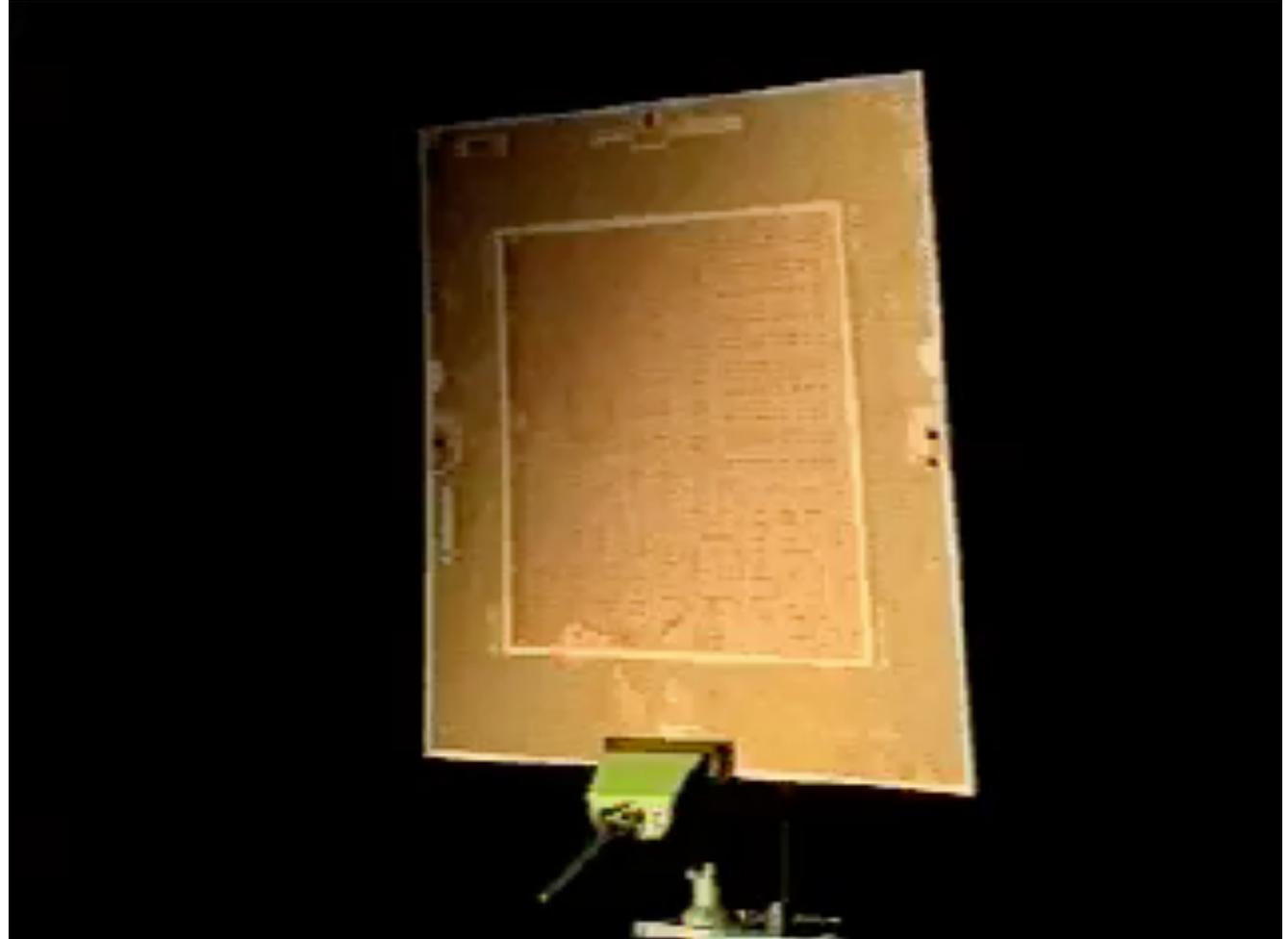
polarizer/analyzer crossed  
prevents the large dynamic range caused by glare



## Example pol. lighting (pol./an.crossed)

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## Polarized lighting

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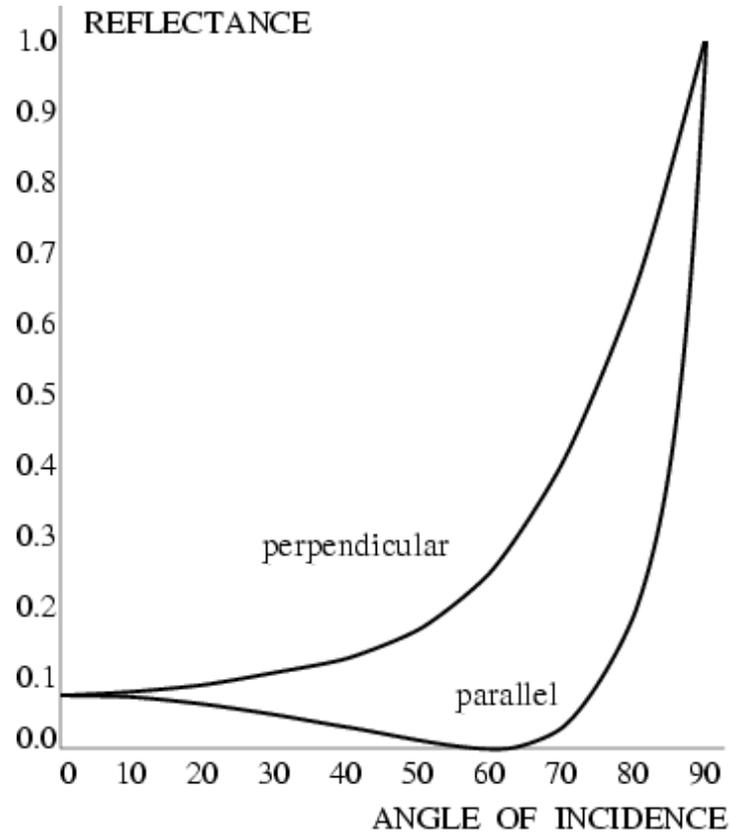
illumination  
cameras

2 uses:

1. to improve contrast between Lambertian and specular reflections
2. to improve contrasts between dielectrics and metals



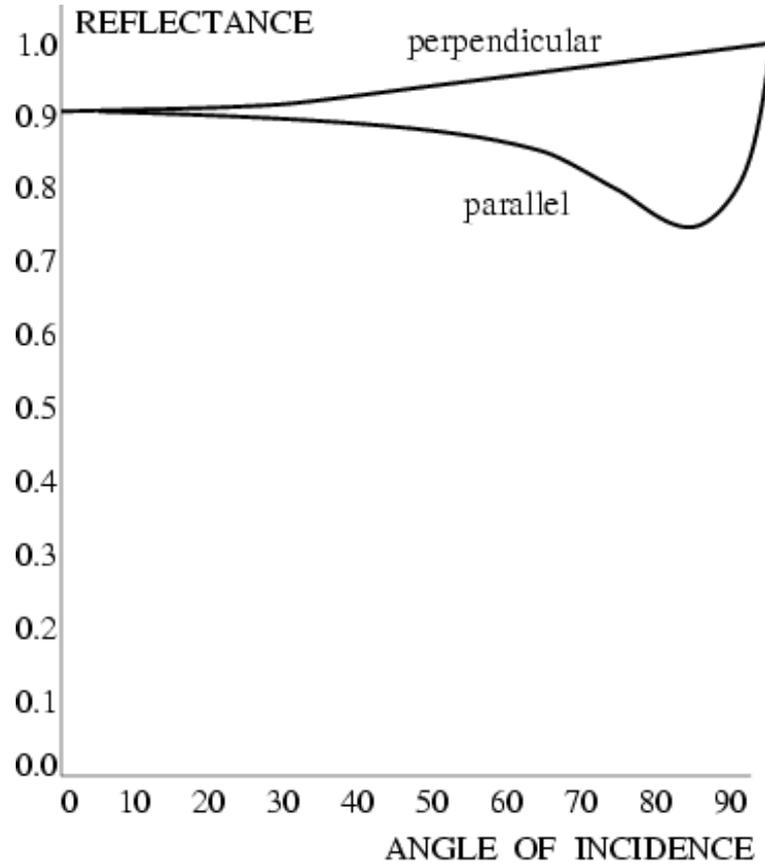
## Reflection : dielectric



Polarizer at *Brewster angle*



## Reflection : conductor



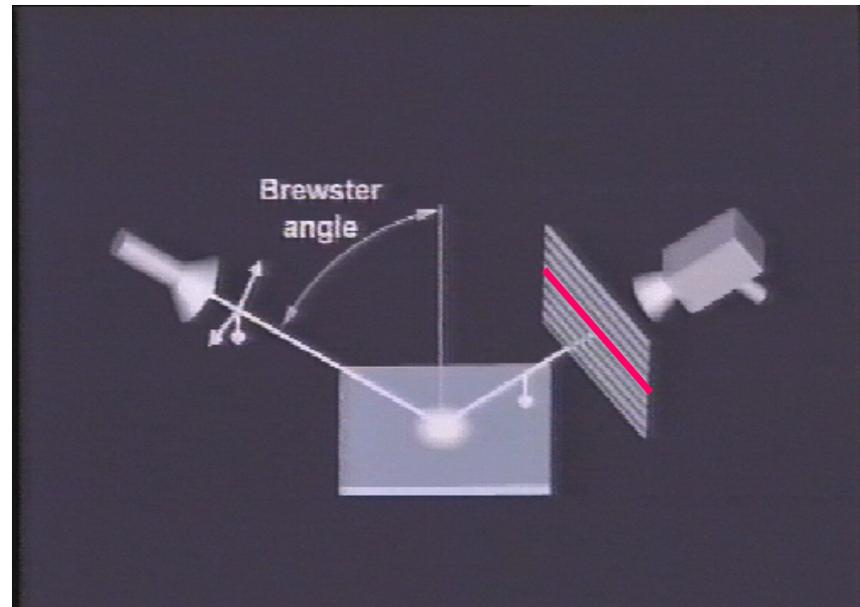
strong reflectors

more or less preserve polarization



## Polarised lighting

distinction between specular reflection from dielectrics and metals;  
works under the Brewster angle for the dielectric  
dielectric has no parallel comp. ; metal does  
suppression of specular reflection from dielectrics :



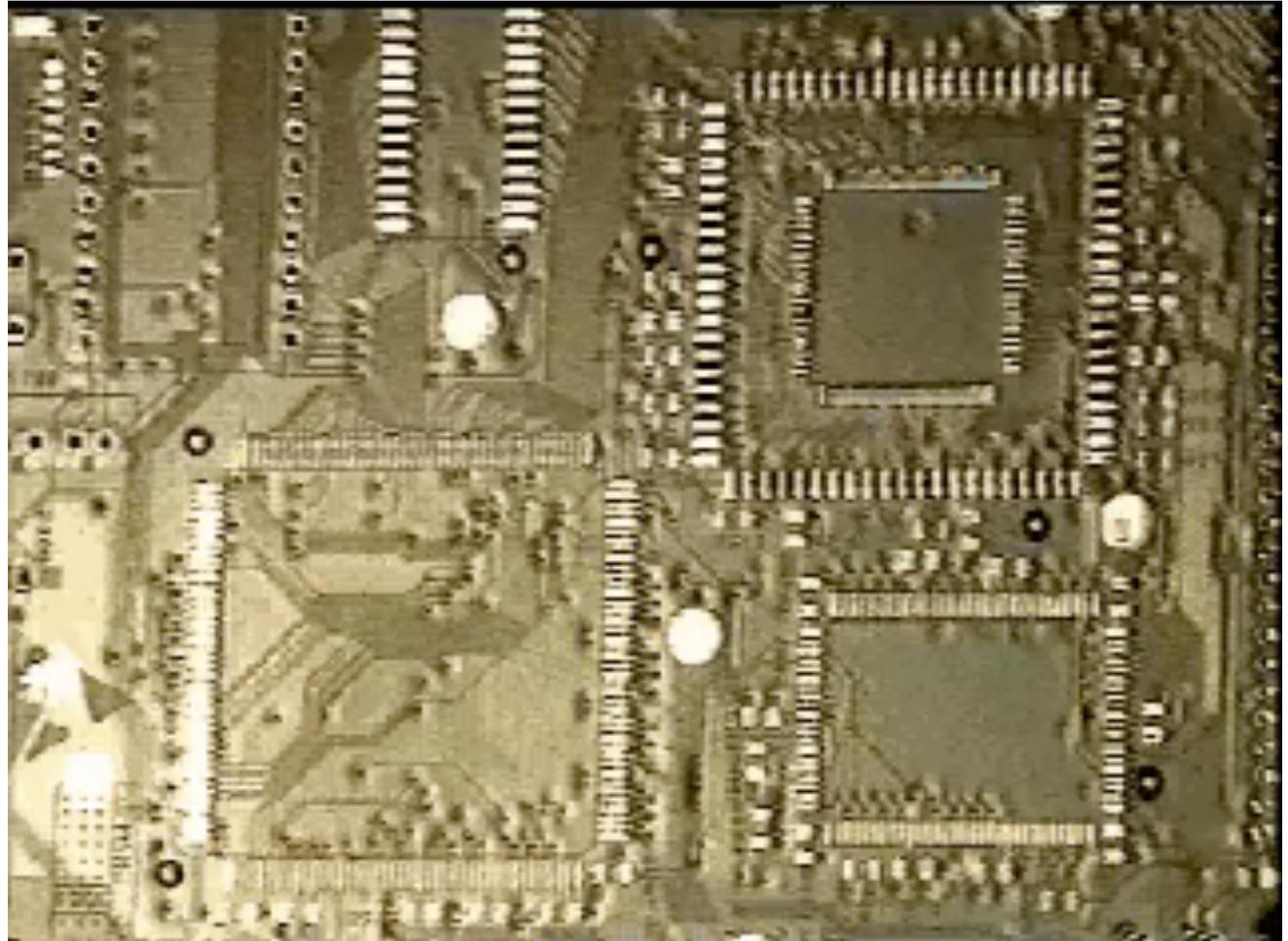
polarizer/analyzer aligned  
distinguished metals and dielectrics



## Example pol. lighting (pol./an. aligned)

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cameras



## Coloured lighting

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highlight regions of a similar colour

illumination  
cameras

with band-pass filter: only light from projected pattern  
(e.g. monochromatic light from a laser)

differentiation between specular and diffuse reflection

comparing colours  $\Rightarrow$  same spectral composition of  
sources!

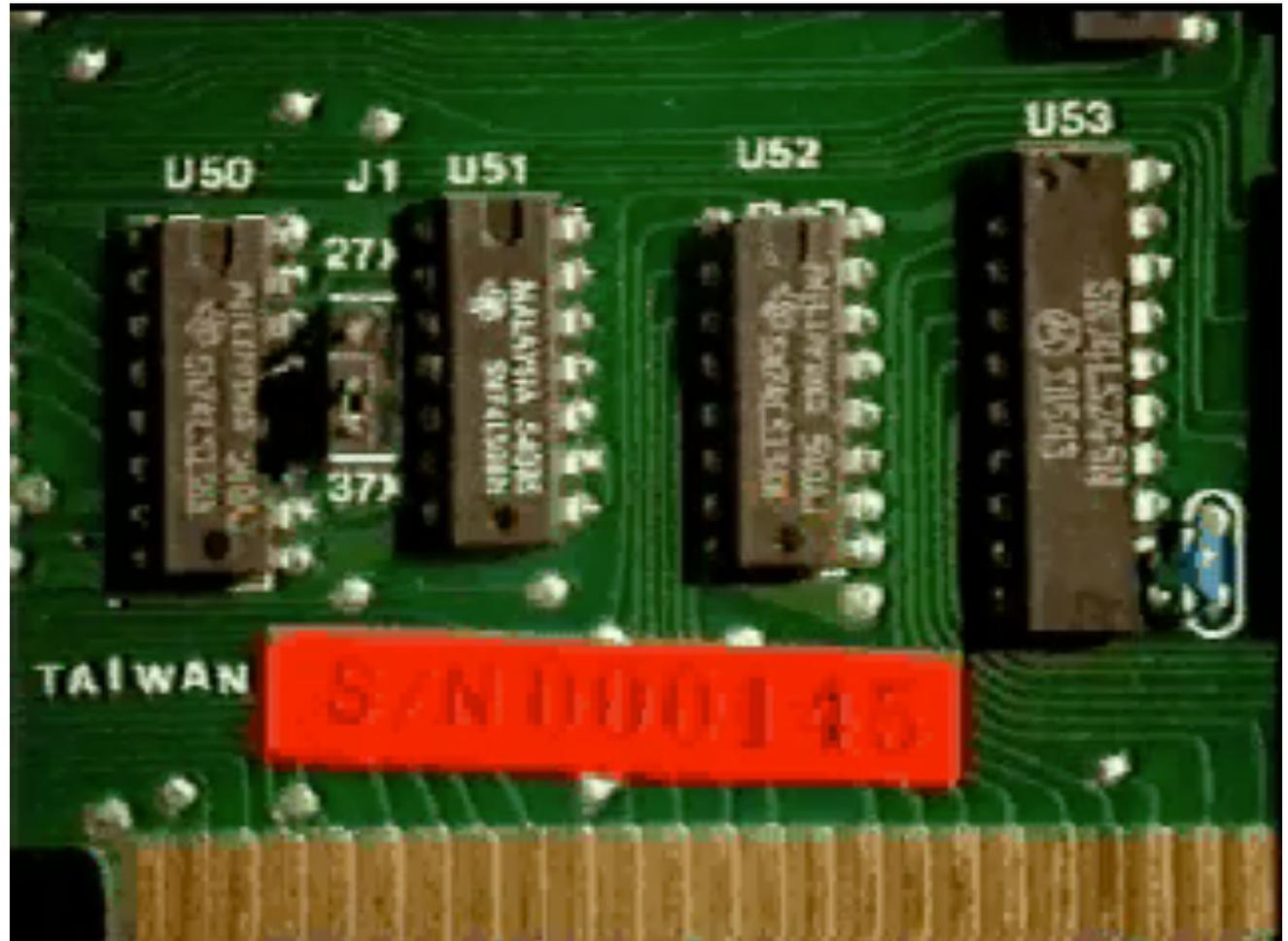
spectral sensitivity function of the sensors!



## Example coloured lighting

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illumination  
cameras



## Structured and stroboscopic lighting

spatially or temporally modulated light pattern

### Structured lighting

e.g. : 3D shape : objects distort the projected pattern  
(more on this later)

### Stroboscopic lighting

high intensity light flash

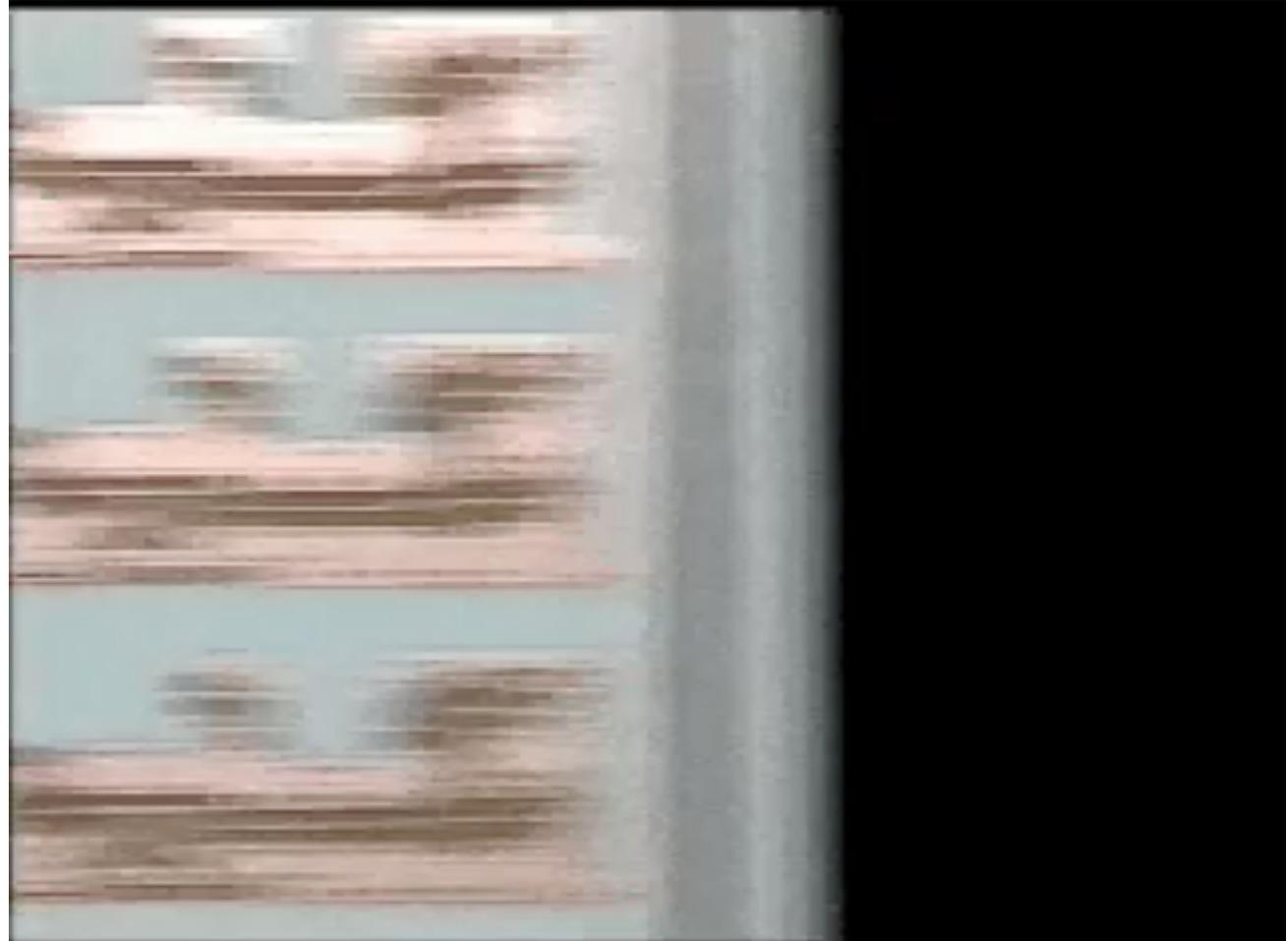
to eliminate motion blur



# Stroboscopic lighting

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**illumination**  
cameras



ACQUIS.

illumination  
cameras

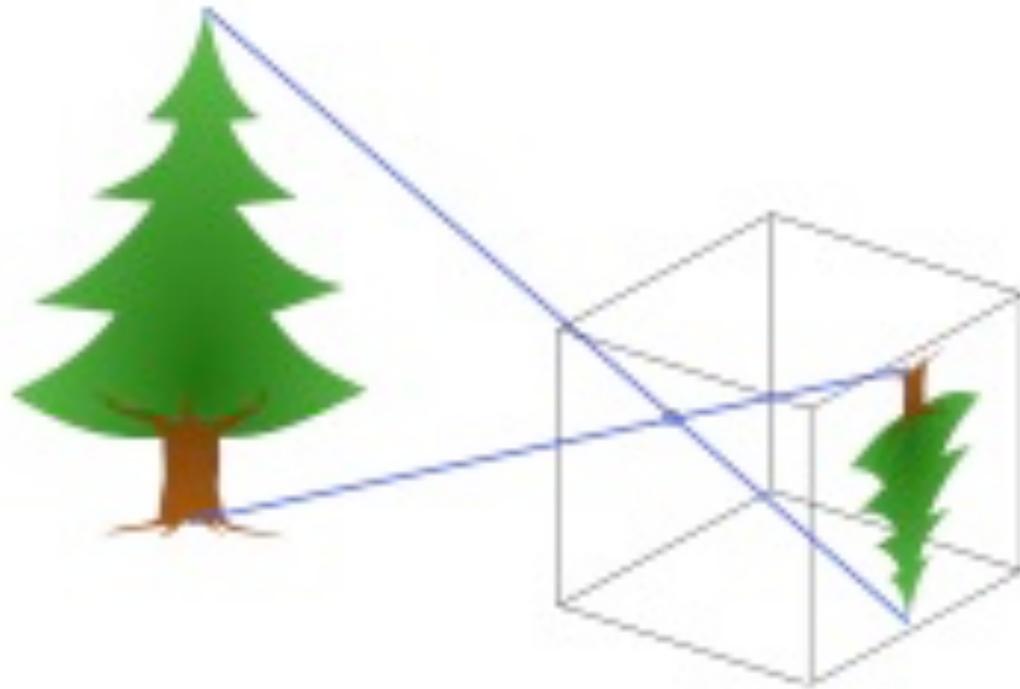


# cameras



## Optics for image formation

the pinhole model :



## Optics for image formation

the pinhole model :

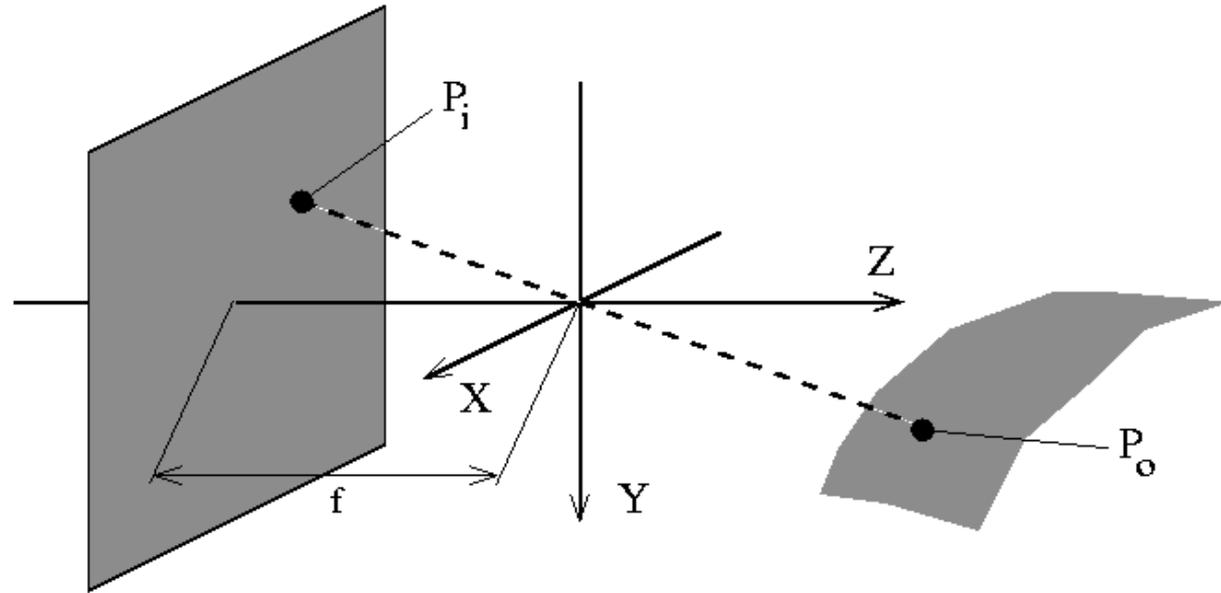


hence the name:  
**CAMERA**  
obscura



# Optics for image formation

the pinhole model :



$$\frac{X_i}{X_o} = \frac{Y_i}{Y_o} = \frac{f}{-Z_o} = -m$$

*(m = linear magnification)*



# Camera obscura + lens

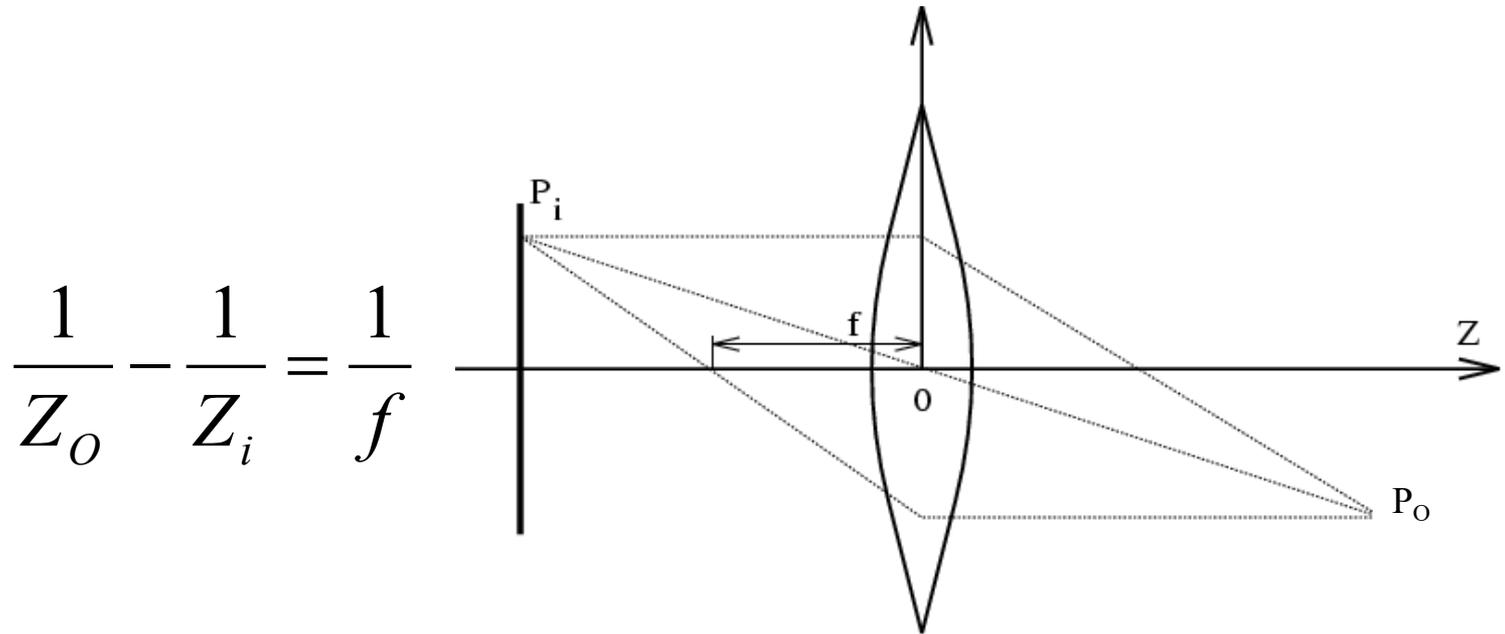
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cameras



## The thin-lens equation

lens to capture enough light :



$$\frac{1}{Z_o} - \frac{1}{Z_i} = \frac{1}{f}$$

assuming

- spherical lens surfaces
- incoming light  $\pm$  parallel to axis
- thickness  $\ll$  radii
- same refractive index on both sides

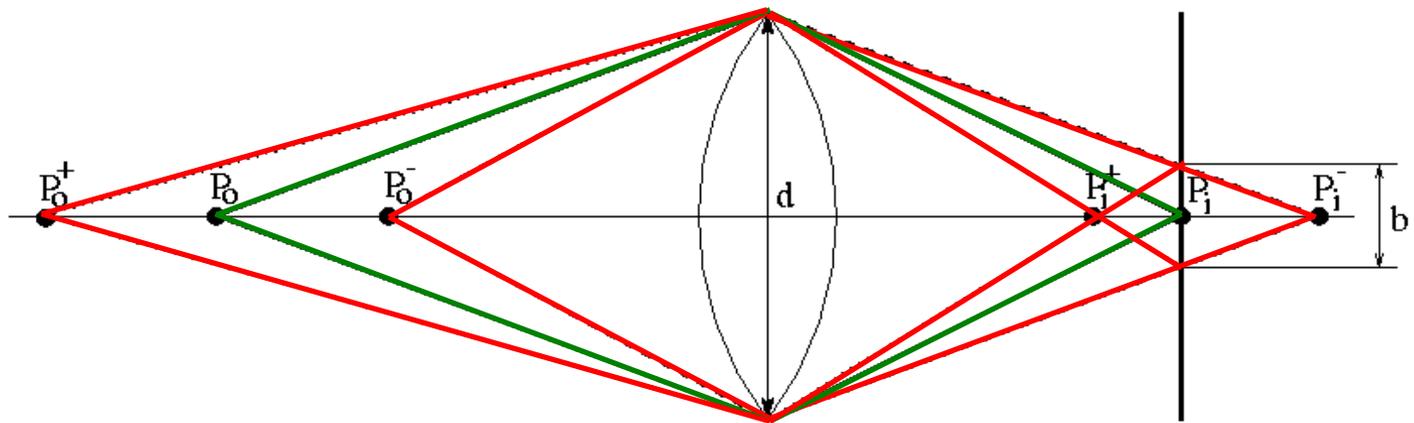




# The depth-of-field

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cameras



$$\Delta Z_0^- = Z_0 - Z_0^- = \frac{Z_0(Z_0 - f)}{Z_0 + f d / b - f}$$

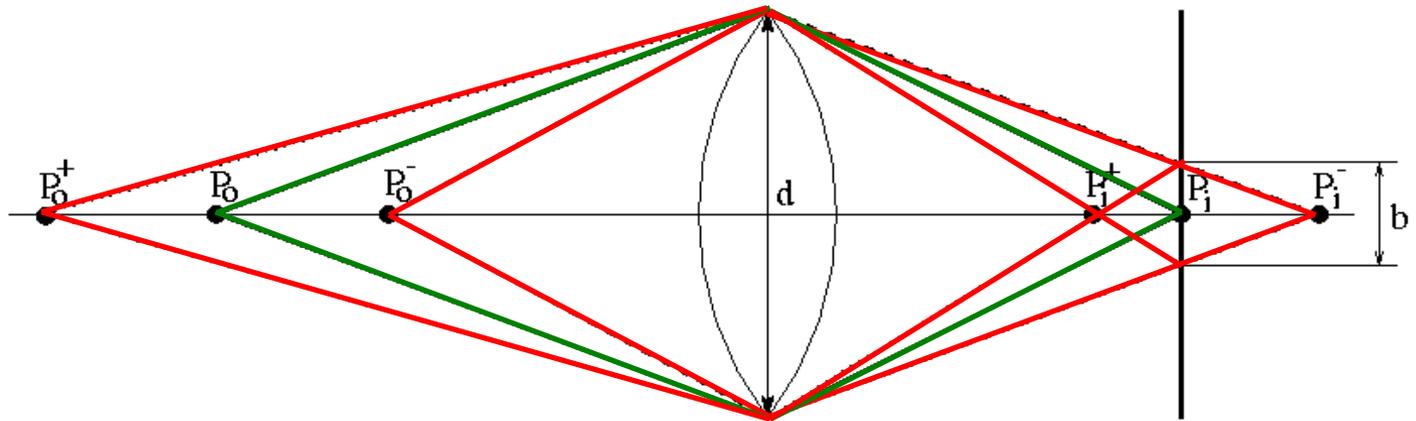
Similar expression for  $Z_0^+ - Z_0$



# The depth-of-field

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cameras



$$\Delta Z_0^- = Z_0 - Z_0^- = \frac{Z_0(Z_0 - f)}{Z_0 + f d / b - f}$$

Ex 1: microscopes -> small DoF

Ex 2: special effects -> flood miniature scene with light



## Deviations from the lens model

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3 assumptions :

1. all rays from a point are focused onto 1 image point
2. all image points in a single plane
3. magnification is constant

deviations from this ideal are *aberrations*



# Aberrations

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2 types :

1. geometrical

2. chromatic

*geometrical* : small for paraxial rays

*chromatic* : refractive index function of  
wavelength (Snell's law !!)



## Geometrical aberrations

spherical aberration

astigmatism

radial distortion

coma

the most important type



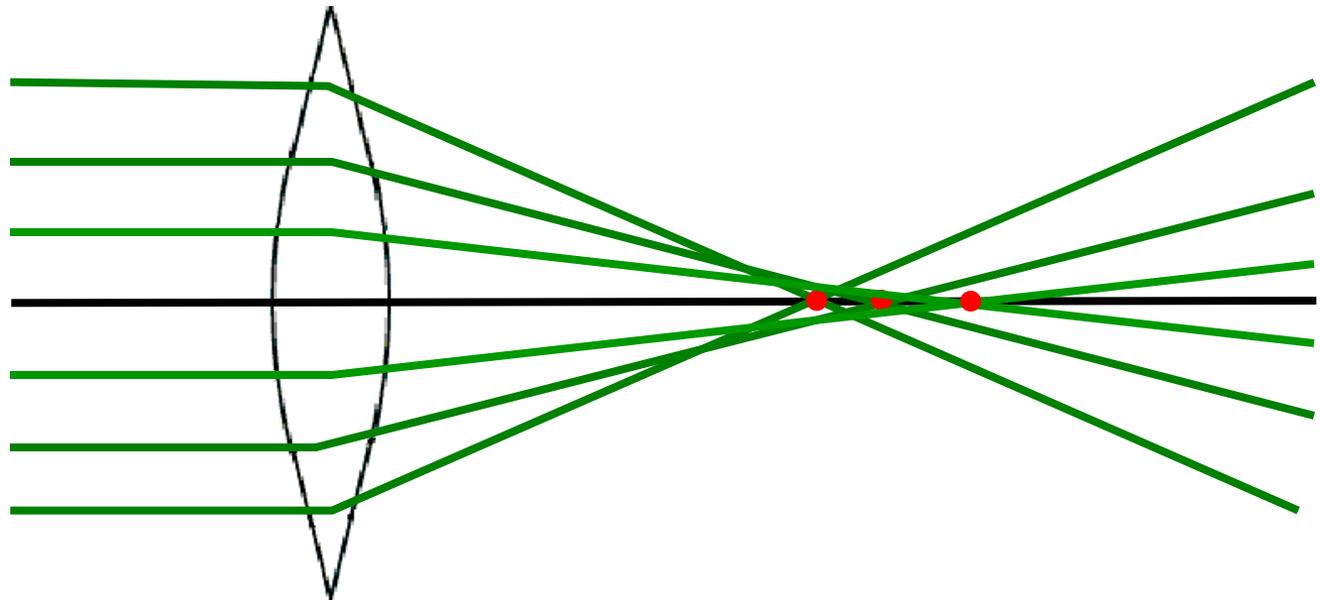
# Spherical aberration

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rays parallel to the axis do not converge

outer portions of the lens yield smaller  
focal lengths



## Radial Distortion

magnification different for different angles of inclination



*barrel*



*none*



*pincushion*

## Radial Distortion

magnification different for different angles of inclination



*barrel*



*none*



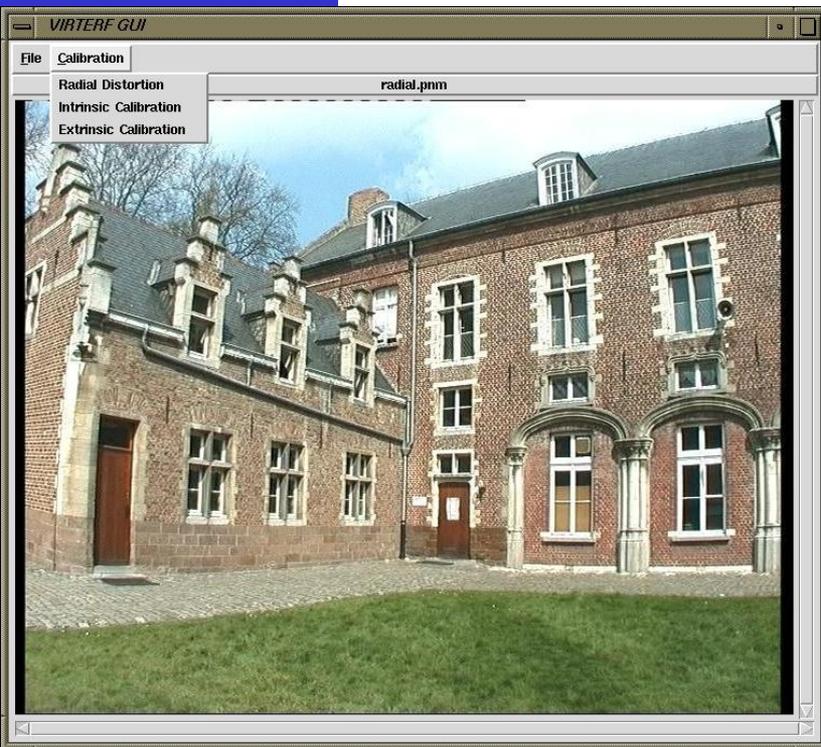
*pincushion*

- The result is pixels moving along lines  
through the center of the distortion
- typically close to the image center – over a distance  $d$ ,  
depending on the pixels' distance  $r$  to the center

$$d = (1 + \kappa_1 r^2 + \kappa_2 r^4 + \dots)$$

## Radial Distortion

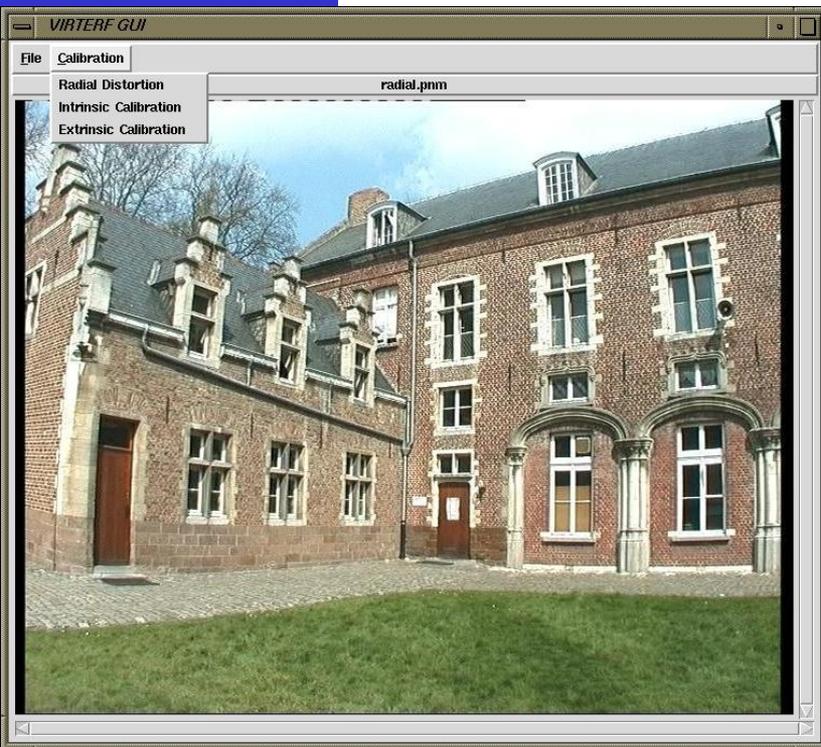
magnification different for different angles of inclination



This aberration type can be corrected by software if the parameters ( $\kappa_1, \kappa_2, \dots$ ) are known <sup>45</sup>

## Radial Distortion

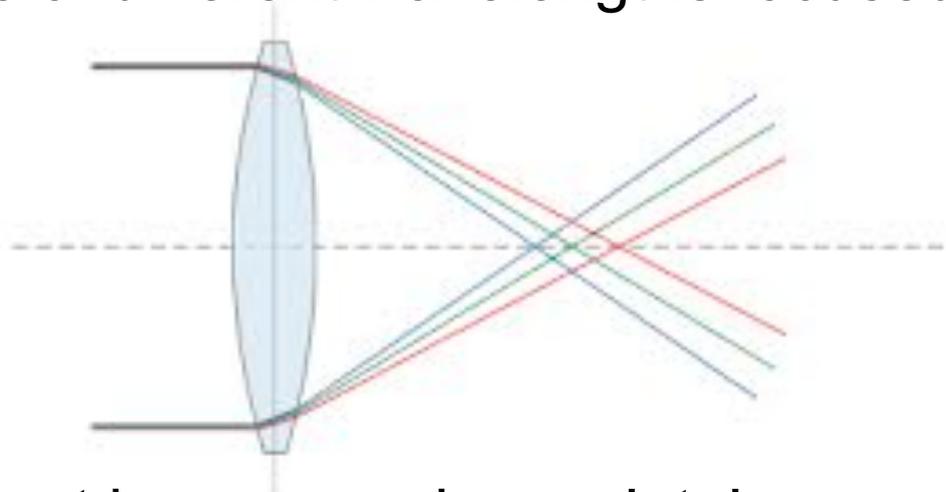
magnification different for different angles of inclination



Some methods do this by looking how straight lines curve instead of being straight

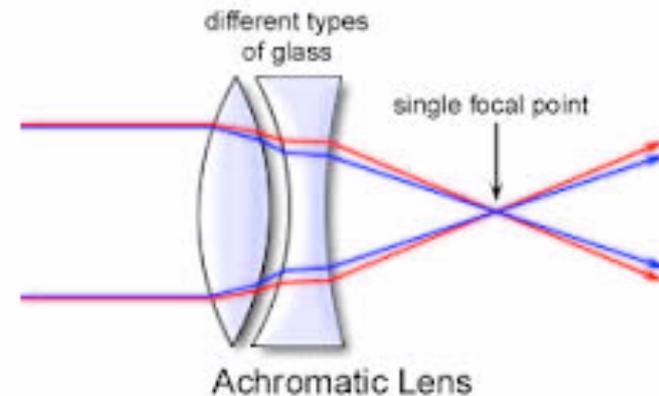
# Chromatic aberration

rays of different wavelengths focused in different planes



The image is blurred and appears colored at the fringe

cannot be removed completely  
but *achromatization* can be achieved at some well  
chosen wavelength pair, by  
combining lenses made of  
different glasses



sometimes *achromatization*  
is achieved for more than 2 wavelengths



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cameras

we consider 2 types :

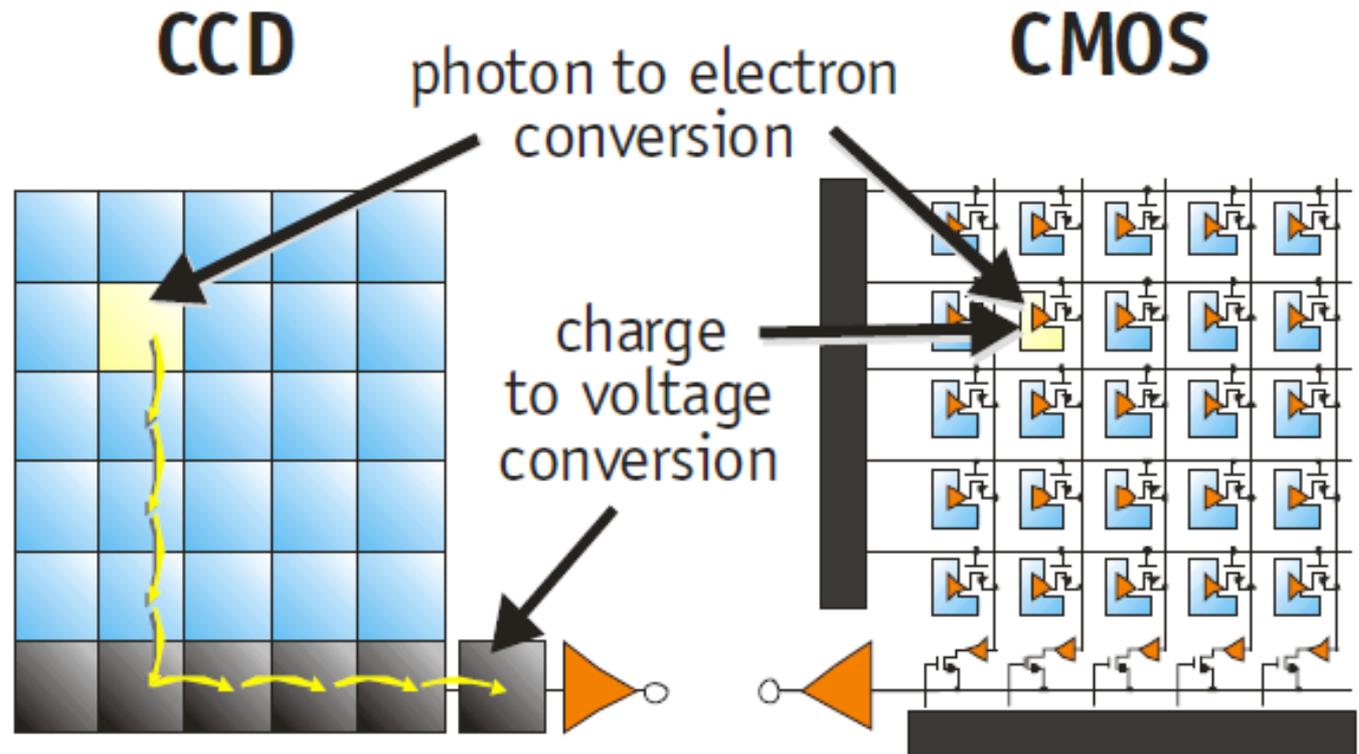
1. CCD

2. CMOS



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cameras



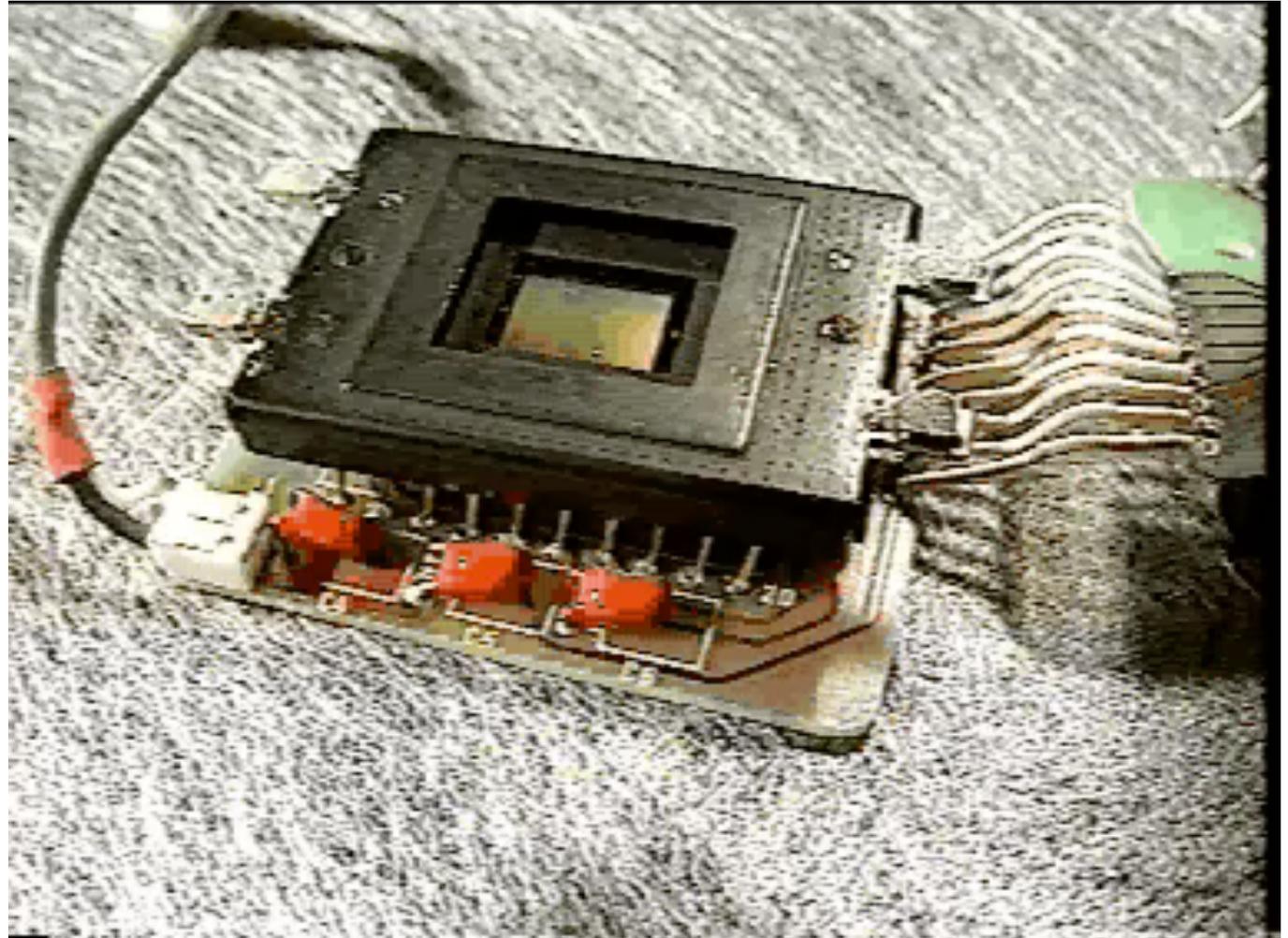
CCD = Charge-coupled device

CMOS = Complementary Metal Oxide Semiconductor

## The CCD (inter-line) camera

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# CMOS

Same sensor elements as CCD

Each photo sensor has its own amplifier

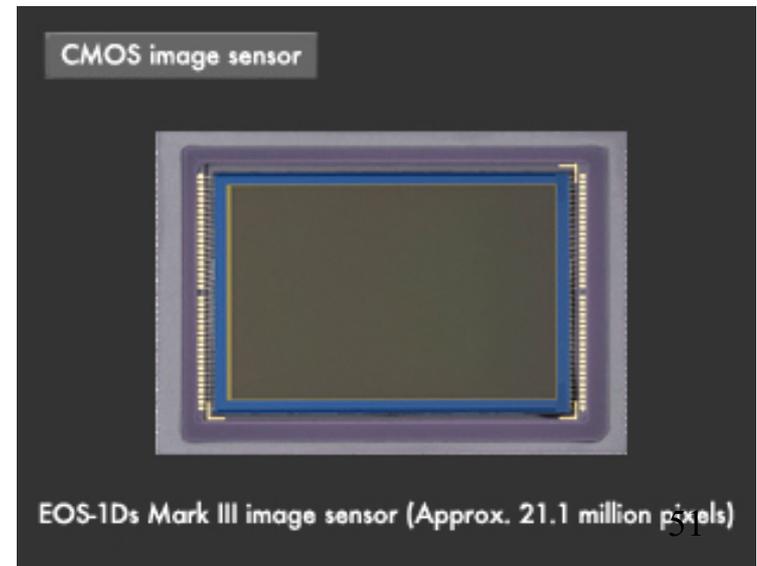
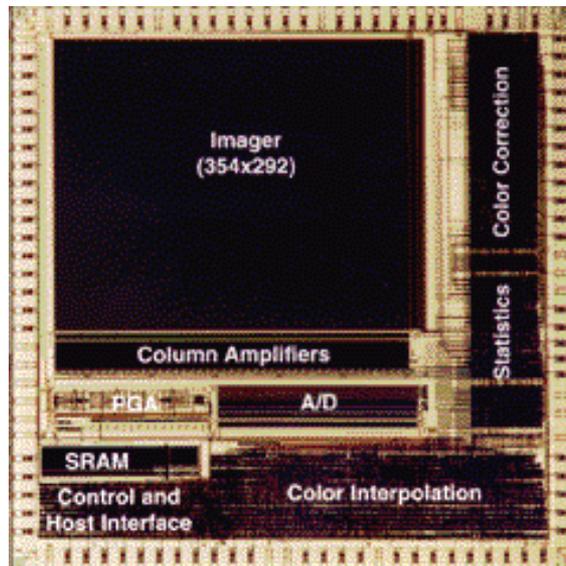
More noise (reduced by subtracting 'black' image)

Lower sensitivity (lower fill rate)

Uses standard CMOS technology

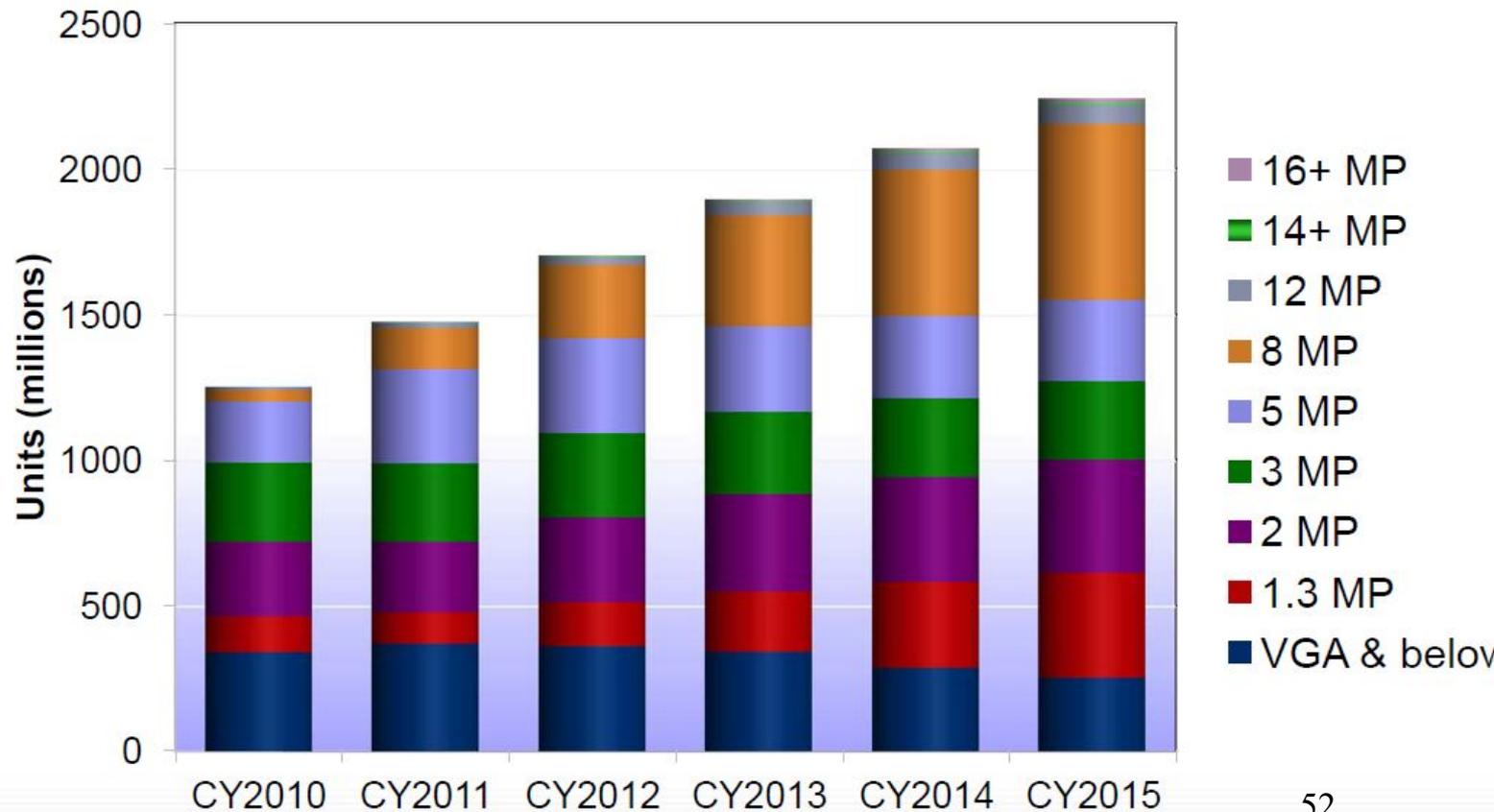
Allows to put other components on chip

'Smart' pixels



## Resolution trend in mobile phones

*Volume and revenue opportunity for high resolution sensors*



## CCD vs. CMOS

- Niche applications
- Specific technology
- High production cost
- High power consumption
- Higher fill rate
- Blooming
- Sequential readout
- Consumer cameras
- Standard IC technology
- Cheap
- Low power
- Less sensitive
- Per pixel amplification
- Random pixel access
- Smart pixels
- On chip integration with other components



2006 was year of sales cross-over

## CCD vs. CMOS

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cameras

- Niche applications
- Specific technology
- High production cost
- High power consumption
- Higher fill rate
- Blooming
- Sequential readout
- Consumer cameras
- Standard IC technology
- Cheap
- Low power
- Less sensitive
- Per pixel amplification
- Random pixel access
- Smart pixels
- On chip integration with other components



In 2015 Sony said to stop CCD chip production

## Colour cameras

We consider 3 concepts:

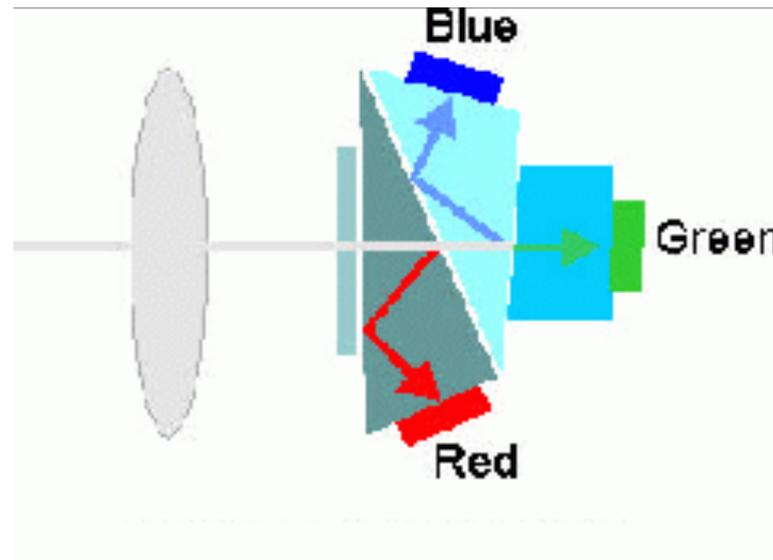
1. Prism (with 3 sensors)
2. Filter mosaic
3. Filter wheel

## Prism colour camera

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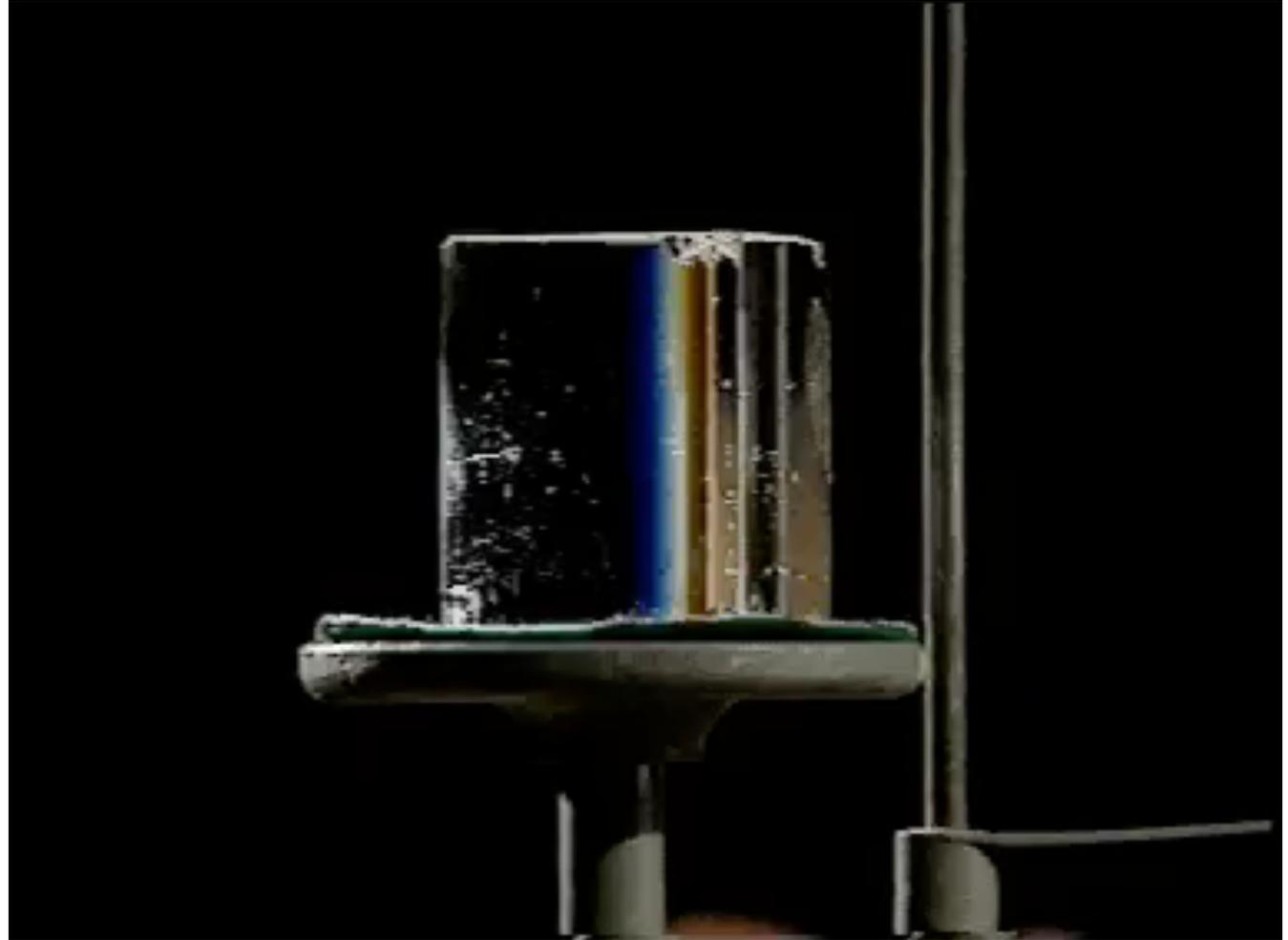
Separate light in 3 beams using dichroic prism  
Requires 3 sensors & precise alignment  
Good color separation



# Prism colour camera

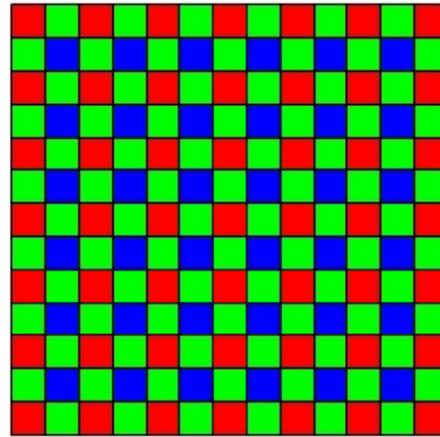
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cameras

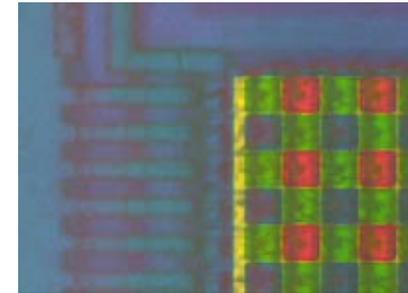


# Filter mosaic

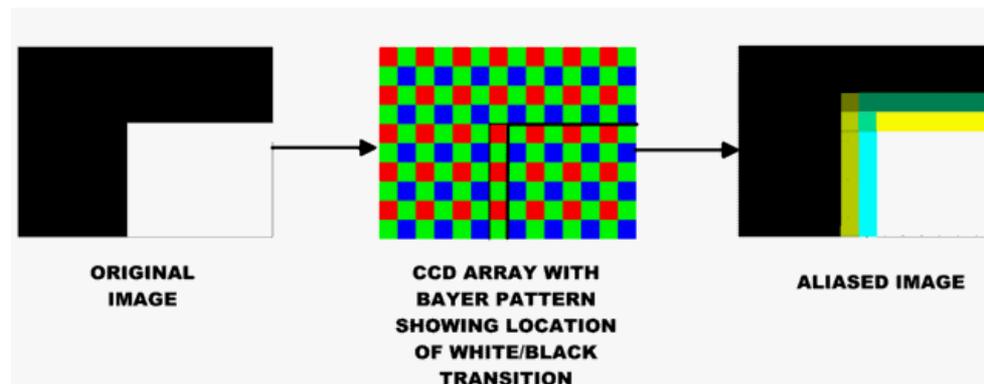
Coat filter directly on sensor



**Bayer filter**

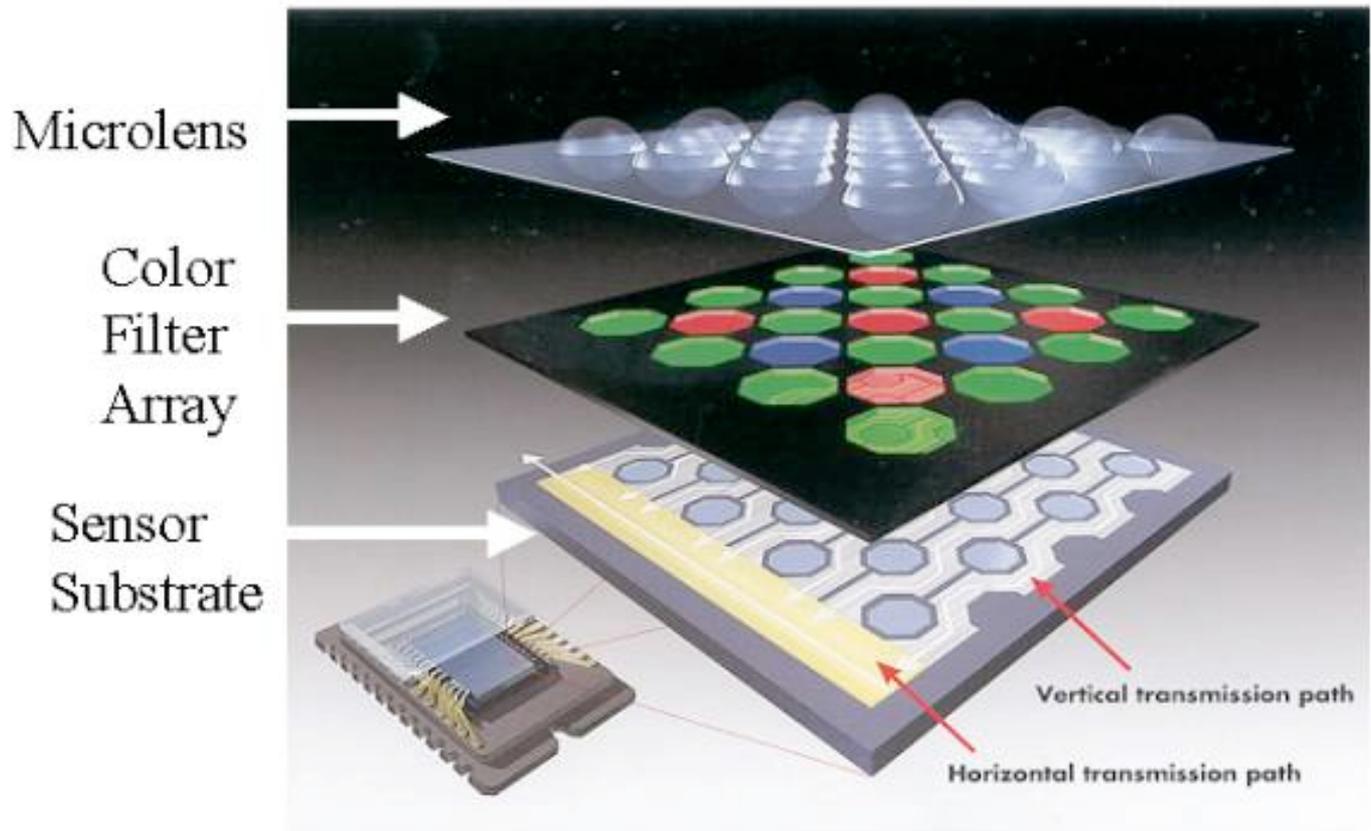


Demosaicing (obtain full colour & full resolution image)



# Filter mosaic

## Sensor Architecture

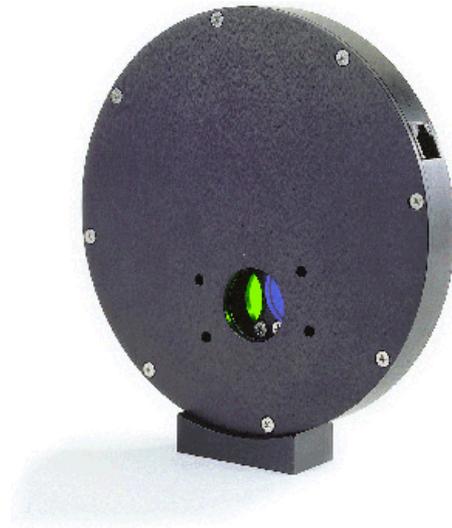


*Fuji Corporation*

Color filters lower the effective resolution, hence **microlenses** often added to gain more light on the small pixels

## Filter wheel

Rotate multiple filters in front of lens  
Allows more than 3 colour bands



Only suitable for static scenes

## Prism vs. mosaic vs. wheel

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<u>approach</u>	<u>Prism</u>	<u>Mosaic</u>	<u>Wheel</u>
# sensors	3	1	1
Resolution	High	Average	Good
Cost	High	Low	Average
Framerate	High	High	Low
Artefacts	Low	Aliasing	Motion
Bands	3	3	3 or more

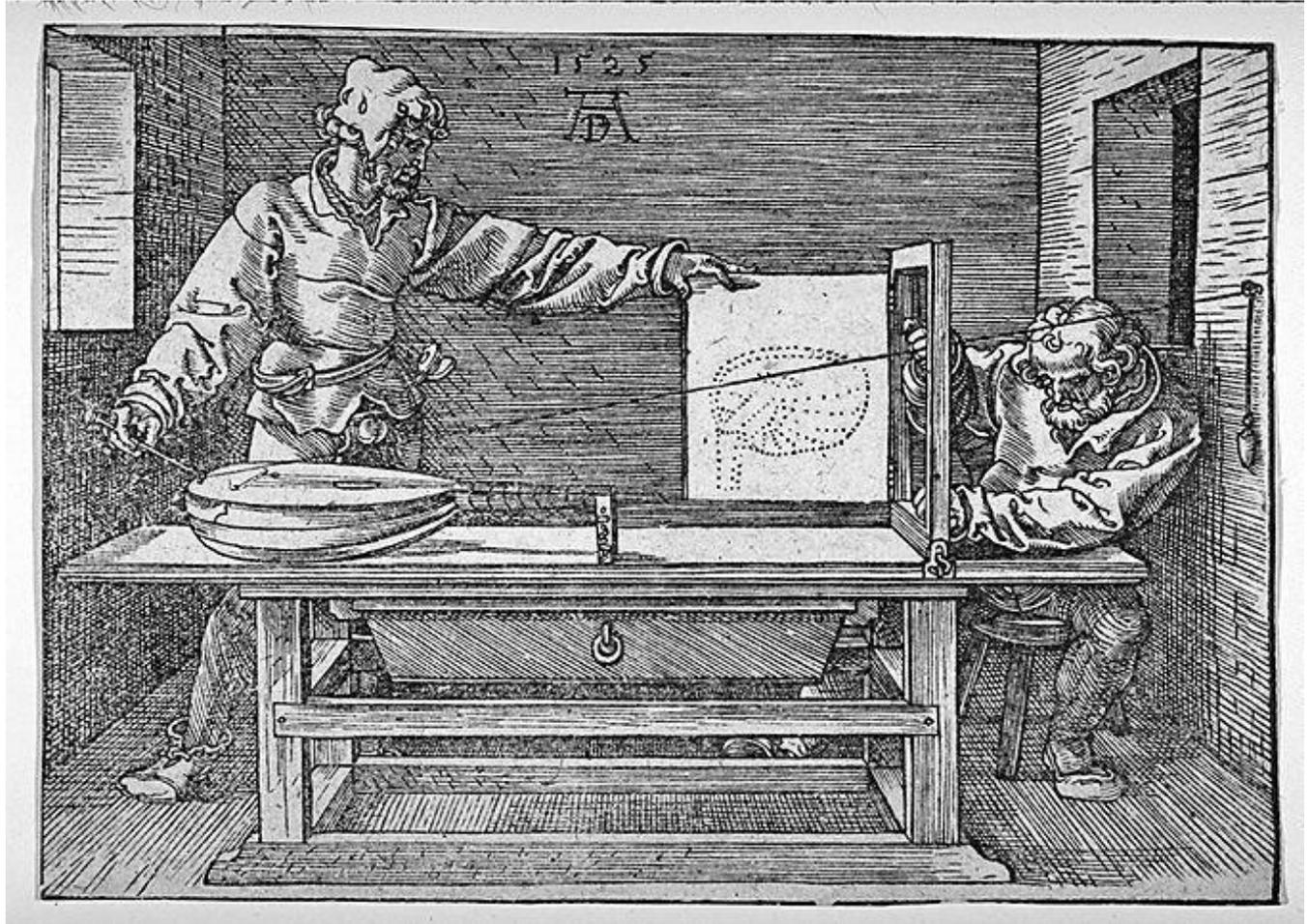
High-end cameras      Low-end cameras      Scientific applications

# Geometric camera model

perspective projection

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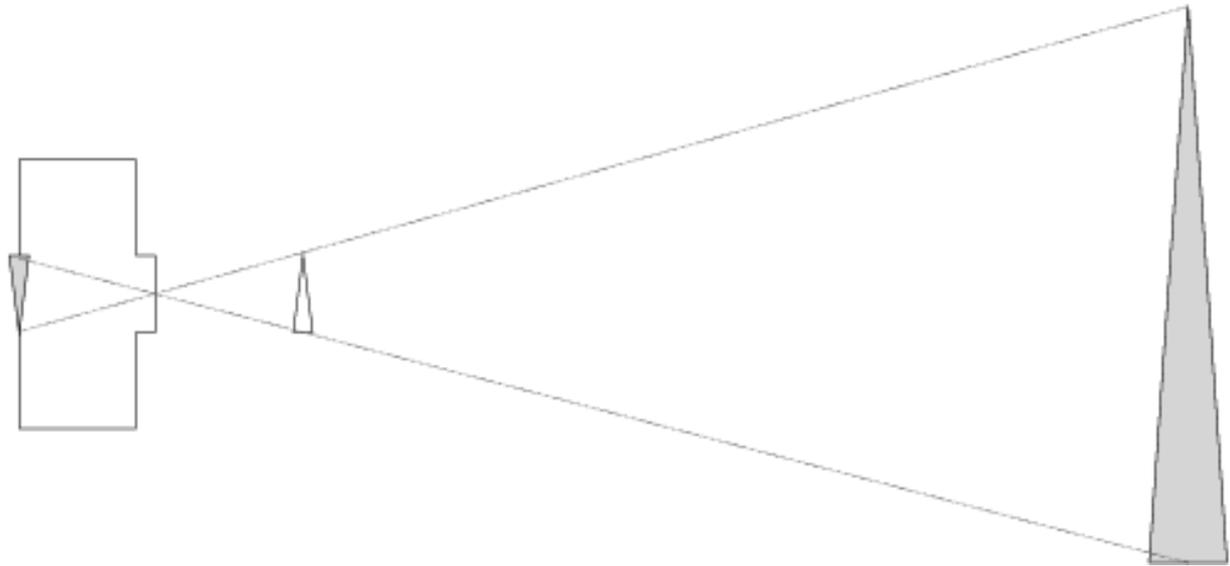
illumination  
cameras



(Man Drawing a Lute, woodcut, 1525, Albrecht Dürer)

## Models for camera projection

the pinhole model revisited :



center of the lens = center of projection

notice the virtual image plane

this is called *perspective* projection

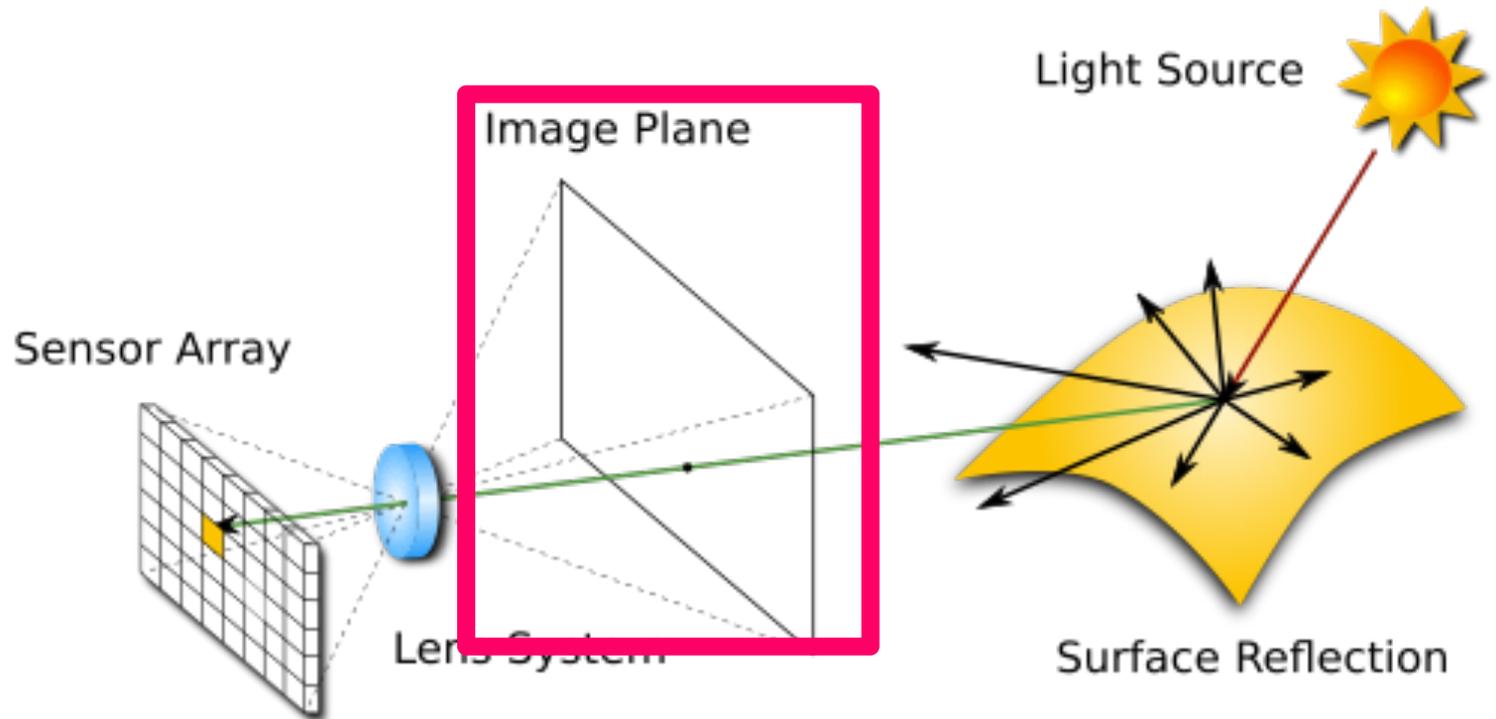


# Models for camera projection

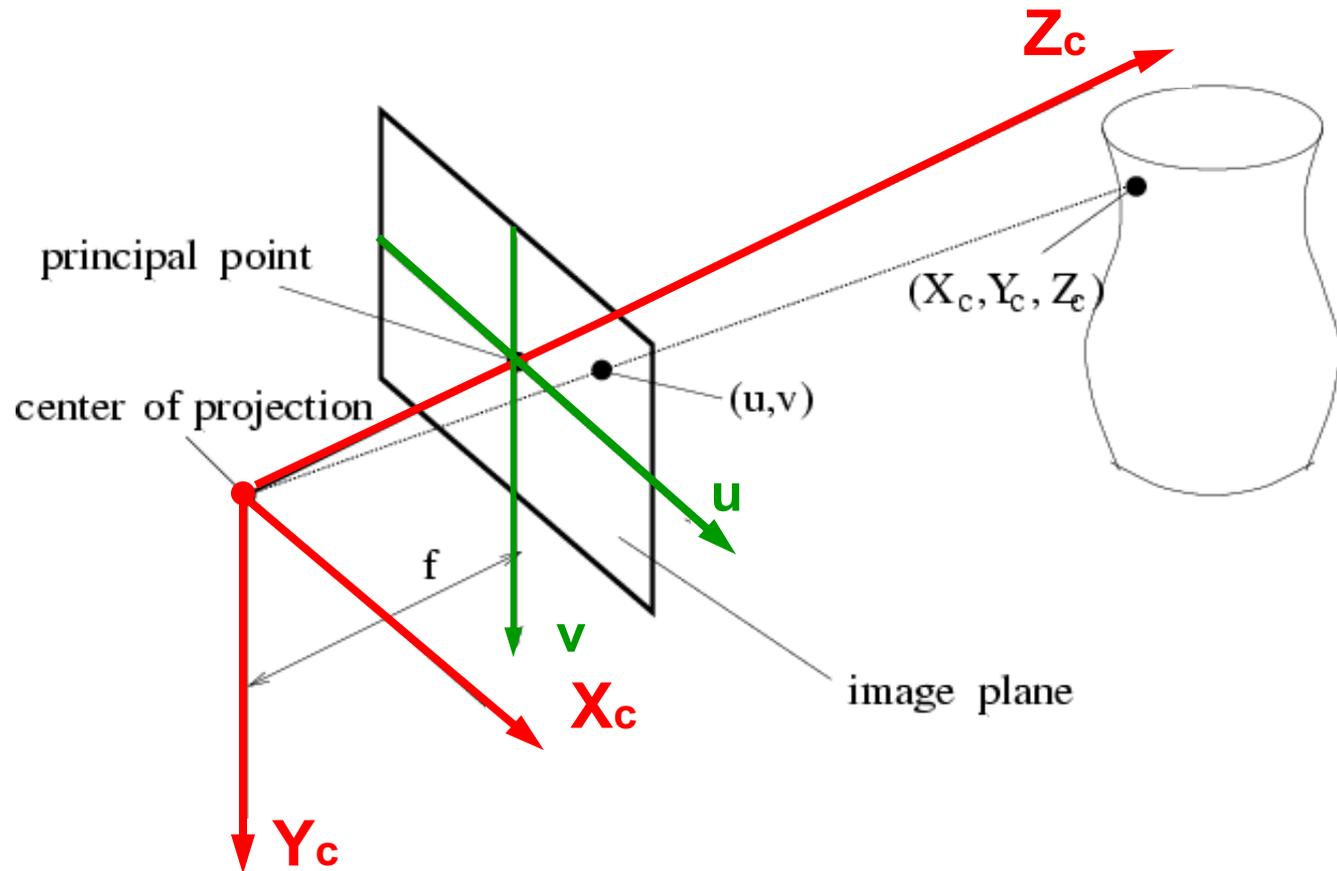
ACQUIS.

illumination  
cameras

We had the virtual plane also in the original reference sketch:



# Perspective projection



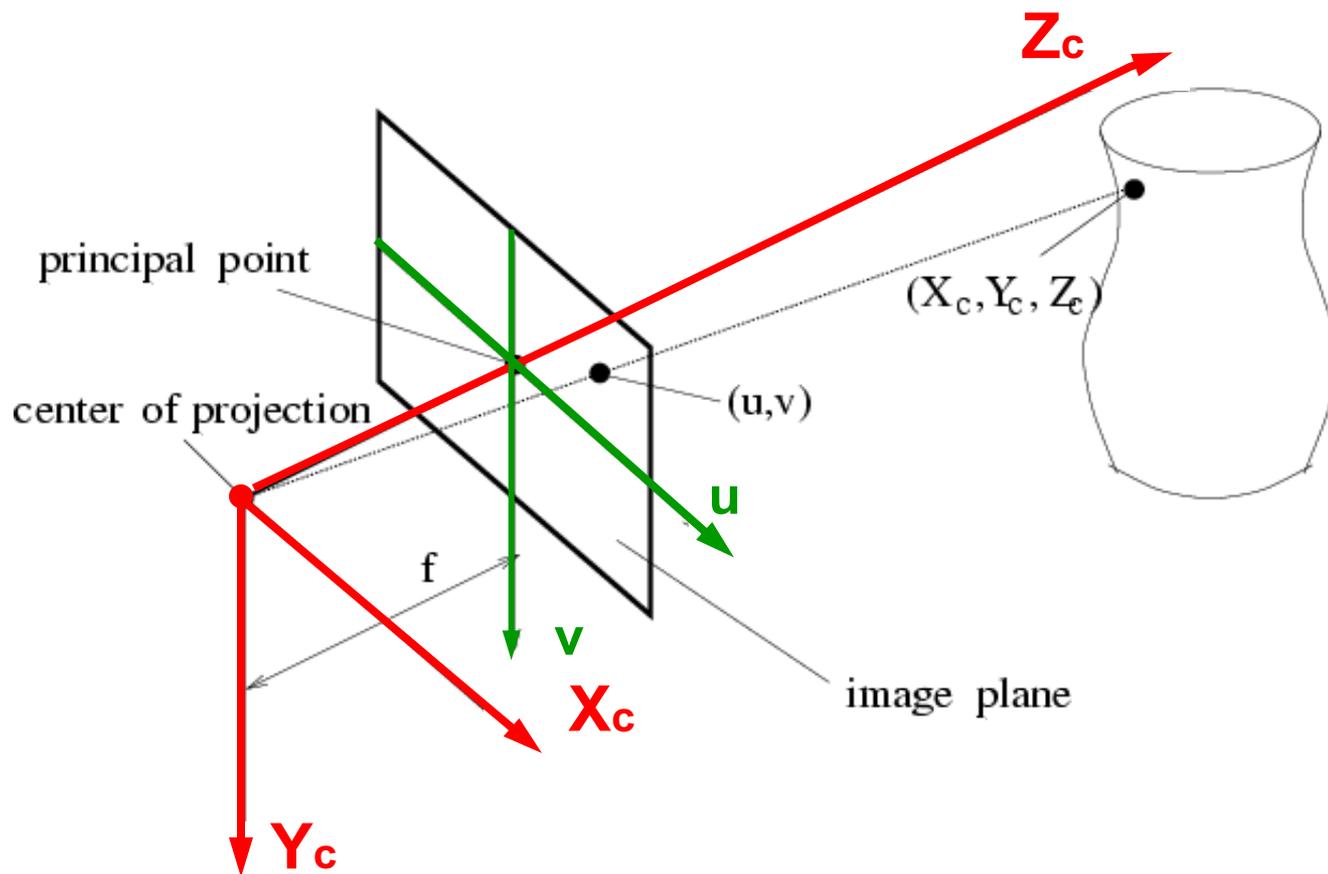
- ❑ origin lies at the center of projection
- ❑ the  $Z_c$  axis coincides with the optical axis
- ❑  $X_c$ -axis || to image rows,  $Y_c$ -axis || to columns



# Perspective projection

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illumination  
cameras



$$u = f \frac{X}{Z} \qquad v = f \frac{Y}{Z}$$



## Pseudo-orthographic projection

$$u = f \frac{X}{Z} \qquad v = f \frac{Y}{Z}$$

If  $Z$  is constant  $\Rightarrow x = kX$  and  $y = kY$ ,  
where  $k = f/Z$

i.e. *orthographic* projection + a scaling

Good approximation if  $f/Z \pm$  constant, i.e. if objects  
are small compared to their distance from the camera

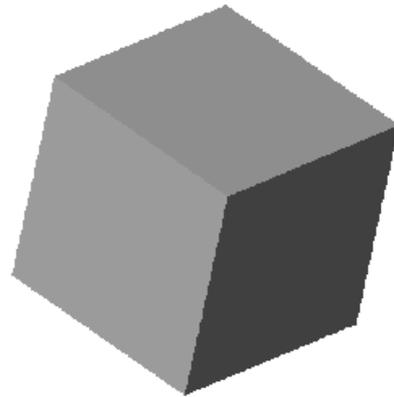


## Pictorial comparison

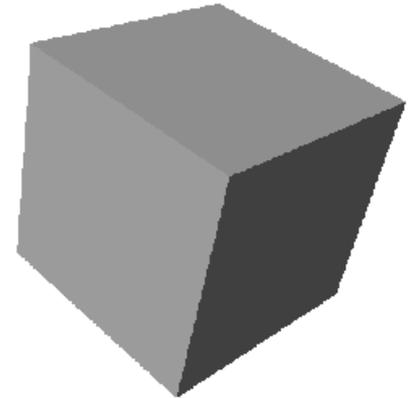
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cameras

**Pseudo -  
orthographic**



**Perspective**



## Projection matrices

the perspective projection model is incomplete :  
what if :

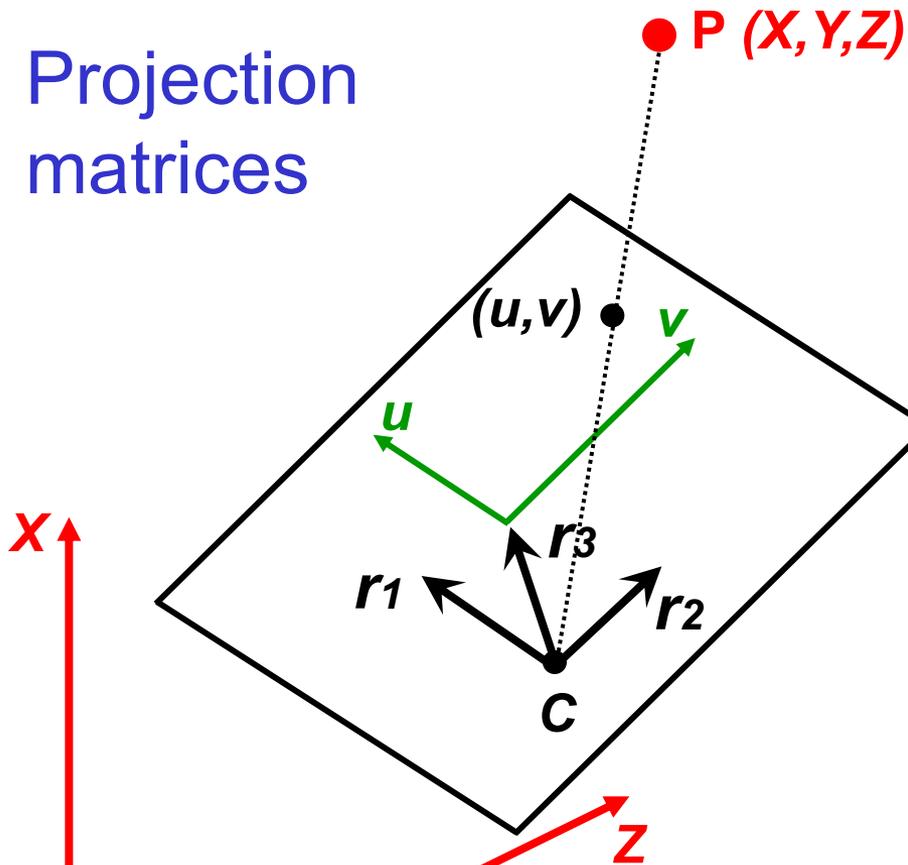
1. 3D coordinates are specified in a *world coordinate frame*
2. Image coordinates are expressed as *row and column numbers*

We will not consider additional refinements,  
such as radial distortions,...



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illumination  
cameras



$$u = f \frac{\langle r_1, P - C \rangle}{\langle r_3, P - C \rangle}$$

$$v = f \frac{\langle r_2, P - C \rangle}{\langle r_3, P - C \rangle}$$

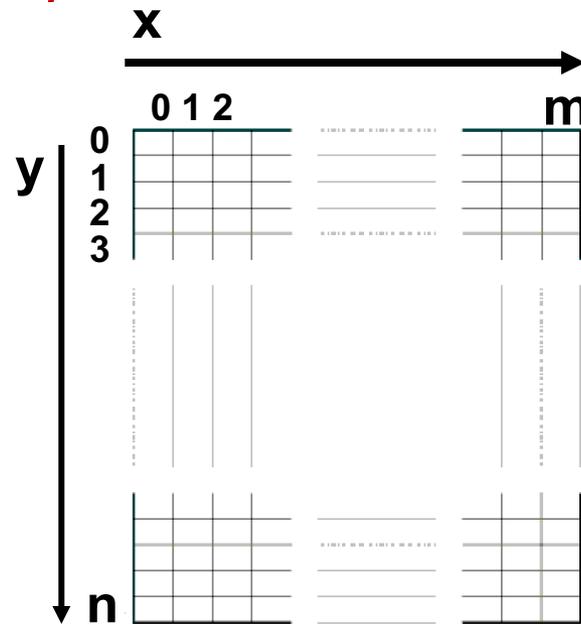
$$u = f \frac{r_{11}(X - C_1) + r_{12}(Y - C_2) + r_{13}(Z - C_3)}{r_{31}(X - C_1) + r_{32}(Y - C_2) + r_{33}(Z - C_3)}$$

$$v = f \frac{r_{21}(X - C_1) + r_{22}(Y - C_2) + r_{23}(Z - C_3)}{r_{31}(X - C_1) + r_{32}(Y - C_2) + r_{33}(Z - C_3)}$$



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = \phantom{k_x u} k_y v + y_0 \end{cases}$$

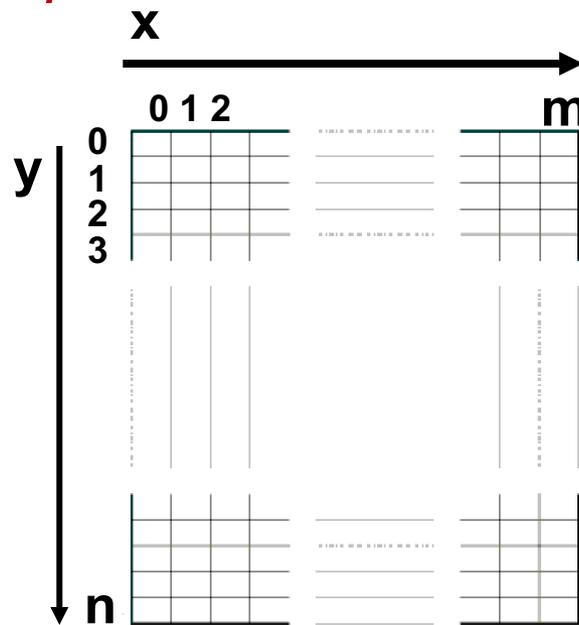
with :

- $(x_0, y_0)$  the pixel coordinates of the principal point
- $k_x$  the number of pixels per unit length horizontally
- $k_y$  the number of pixels per unit length vertically
- $s$  indicates the skew ; typically  $s = 0$



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = \quad \quad k_y v + y_0 \end{cases}$$

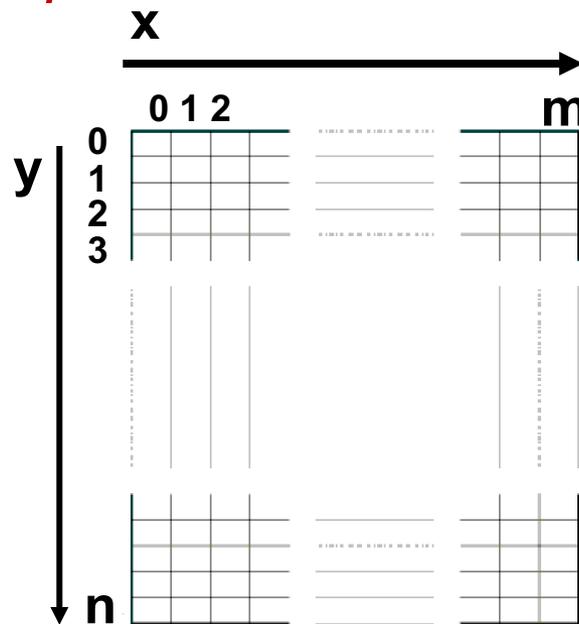
with :

**NB1:** often only integer pixel coordinates matter



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = \quad \quad k_y v + y_0 \end{cases}$$

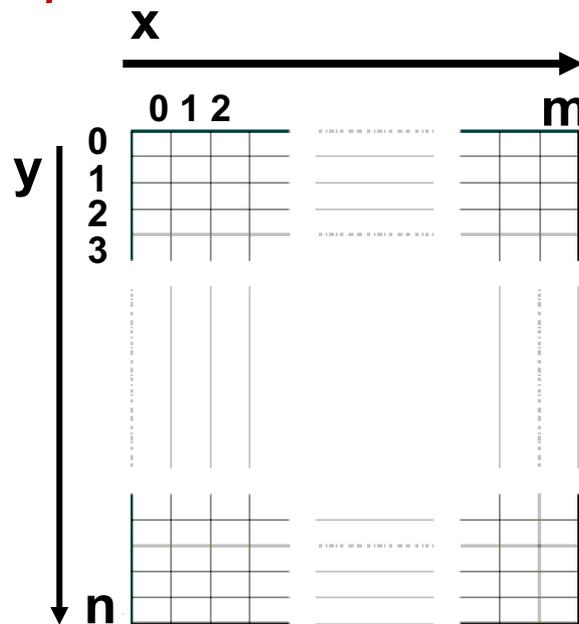
with :

**NB2** :  $k_y/k_x$  is called the *aspect ratio*



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = \quad \quad k_y v + y_0 \end{cases}$$

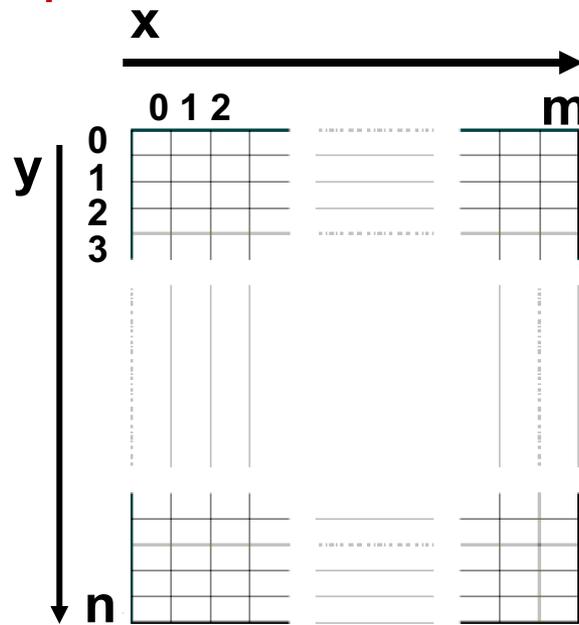
with :

**NB3 :**  $k_x, k_y, s, x_0$  and  $y_0$  are called *internal camera parameters*



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = \quad \quad k_y v + y_0 \end{cases}$$

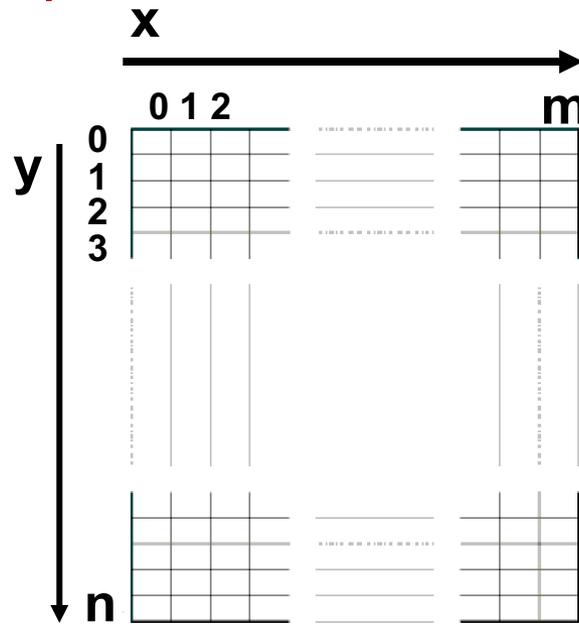
with :

**NB4** : when they are known, the camera is *internally calibrated*



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = \quad \quad k_y v + y_0 \end{cases}$$

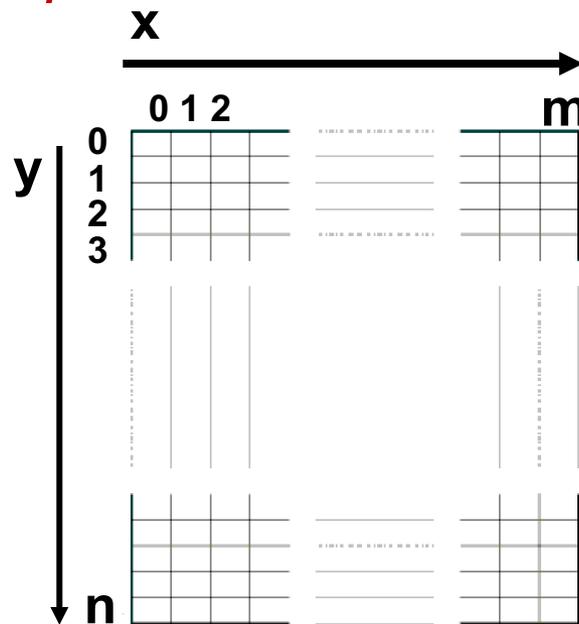
with :

**NB5** : vector  $C$  and matrix  $R \in SO(3)$  are the *external camera parameters*



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = k_y v + y_0 \end{cases}$$

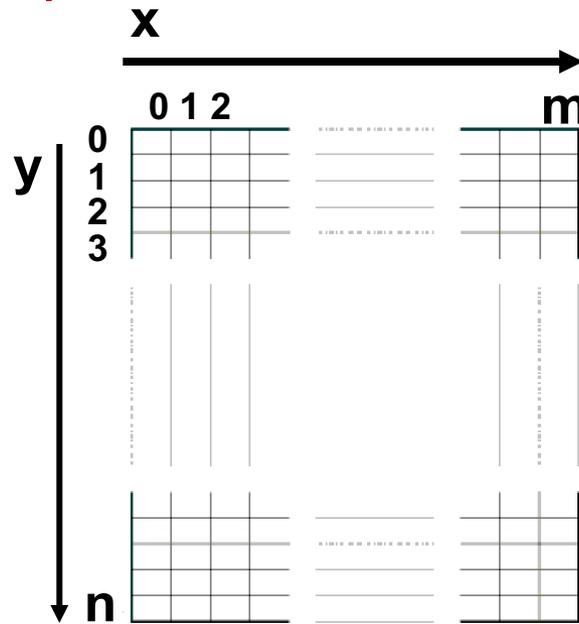
with :

**NB6** : when these are known, the camera is *externally calibrated*



# Projection matrices

Image coordinates are to be expressed as *pixel coordinates*



$$\begin{cases} x = k_x u + s v + x_0 \\ y = \quad \quad k_y v + y_0 \end{cases}$$

with :

**NB7** : *fully calibrated* means internally and externally calibrated



# Homogeneous coordinates

Often used to linearize non-linear relations

$$2D \quad \begin{pmatrix} x \\ y \\ z \end{pmatrix} \rightarrow \begin{pmatrix} x/z \\ y/z \end{pmatrix}$$

$$3D \quad \begin{pmatrix} X \\ Y \\ Z \\ W \end{pmatrix} \rightarrow \begin{pmatrix} X/W \\ Y/W \\ Z/W \end{pmatrix}$$



## Projection matrices

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cameras

$$u = f \frac{r_{11}(X - C_1) + r_{12}(Y - C_2) + r_{13}(Z - C_3)}{r_{31}(X - C_1) + r_{32}(Y - C_2) + r_{33}(Z - C_3)}$$
$$v = f \frac{r_{21}(X - C_1) + r_{22}(Y - C_2) + r_{23}(Z - C_3)}{r_{31}(X - C_1) + r_{32}(Y - C_2) + r_{33}(Z - C_3)}$$

Exploiting homogeneous coordinates :

$$\tau \begin{pmatrix} u \\ v \\ 1 \end{pmatrix} = \begin{pmatrix} f r_{11} & f r_{12} & f r_{13} \\ f r_{21} & f r_{22} & f r_{23} \\ r_{31} & r_{32} & r_{33} \end{pmatrix} \begin{pmatrix} X - C_1 \\ Y - C_2 \\ Z - C_3 \end{pmatrix}_{80}$$



## Projection matrices

ACQUIS.

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cameras

$$\begin{cases} x = k_x u + s v + x_0 \\ y = \quad \quad k_y v + y_0 \end{cases}$$

Exploiting homogeneous coordinates :

$$\tau \begin{pmatrix} x \\ y \\ 1 \end{pmatrix} = \begin{pmatrix} k_x & s & x_0 \\ 0 & k_y & y_0 \\ 0 & 0 & 1 \end{pmatrix} \tau \begin{pmatrix} u \\ v \\ 1 \end{pmatrix}$$



## Projection matrices

Thus, we have :

$$\tau \begin{pmatrix} u \\ v \\ 1 \end{pmatrix} = \begin{pmatrix} f r_{11} & f r_{12} & f r_{13} \\ f r_{21} & f r_{22} & f r_{23} \\ r_{31} & r_{32} & r_{33} \end{pmatrix} \begin{pmatrix} X - C_1 \\ Y - C_2 \\ Z - C_3 \end{pmatrix}$$

$$\tau \begin{pmatrix} x \\ y \\ 1 \end{pmatrix} = \begin{pmatrix} k_x & s & x_0 \\ 0 & k_y & y_0 \\ 0 & 0 & 1 \end{pmatrix} \tau \begin{pmatrix} u \\ v \\ 1 \end{pmatrix}$$



## Projection matrices

Concatenating the results :

$$\tau \begin{pmatrix} x \\ y \\ 1 \end{pmatrix} = \begin{pmatrix} k_x & s & x_0 \\ 0 & k_y & y_0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} f & r_{11} & f & r_{12} & f & r_{13} \\ f & r_{21} & f & r_{22} & f & r_{23} \\ r_{31} & r_{32} & r_{33} \end{pmatrix} \begin{pmatrix} X - C_1 \\ Y - C_2 \\ Z - C_3 \end{pmatrix}$$

Or, equivalently :

$$\tau \begin{pmatrix} x \\ y \\ 1 \end{pmatrix} = \begin{pmatrix} k_x & s & x_0 \\ 0 & k_y & y_0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} f & 0 & 0 \\ 0 & f & 0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} r_{11} & r_{12} & r_{13} \\ r_{21} & r_{22} & r_{23} \\ r_{31} & r_{32} & r_{33} \end{pmatrix} \begin{pmatrix} X - C_1 \\ Y - C_2 \\ Z - C_3 \end{pmatrix}$$



## Projection matrices

Re-combining matrices in the concatenation :

$$\tau \begin{pmatrix} x \\ y \\ 1 \end{pmatrix} = \begin{pmatrix} k_x & s & x_0 \\ 0 & k_y & y_0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} f & 0 & 0 \\ 0 & f & 0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} r_{11} & r_{12} & r_{13} \\ r_{21} & r_{22} & r_{23} \\ r_{31} & r_{32} & r_{33} \end{pmatrix} \begin{pmatrix} X - C_1 \\ Y - C_2 \\ Z - C_3 \end{pmatrix}$$

yields the **calibration matrix  $K$** :

$$K = \begin{pmatrix} k_x & s & x_0 \\ 0 & k_y & y_0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} f & 0 & 0 \\ 0 & f & 0 \\ 0 & 0 & 1 \end{pmatrix} = \begin{pmatrix} f k_x & f s & x_0 \\ 0 & f k_y & y_0 \\ 0 & 0 & 1 \end{pmatrix}$$



## Projection matrices

We define

$$p = \begin{pmatrix} x \\ y \\ 1 \end{pmatrix}; \quad P = \begin{pmatrix} X \\ Y \\ Z \end{pmatrix}, \quad \tilde{P} = \begin{pmatrix} X \\ Y \\ Z \\ 1 \end{pmatrix}$$

yielding

$$\rho p = KR^t(P - C) \text{ for some non-zero } \rho \in \mathbb{R}$$

$$\text{or, } \rho p = K(R^t \mid -R^t C)\tilde{P}$$

$$\text{or, } \rho p = (M \mid t)\tilde{P} \text{ with rank } M = 3$$



## From object radiance to pixel grey levels

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After the geometric camera model...

... a **photometric** camera model

2 steps:

1. from object radiance to image irradiance
2. from image irradiance to pixel grey level

## Image irradiance and object radiance

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we look at the irradiance that an object patch will cause in the image

assumptions :

radiance  $R$  assumed known and  
object at large distance compared to the focal length

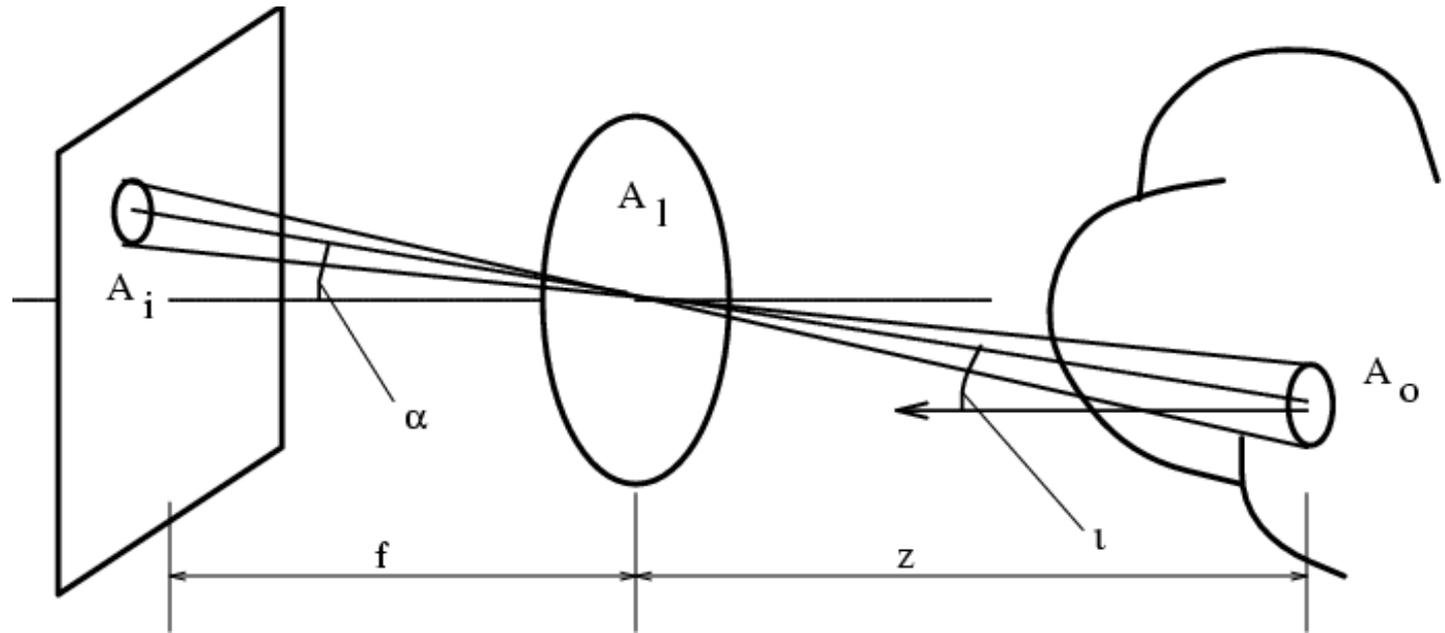
Is image irradiance directly related to the radiance of the image patch?



# The viewing conditions

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$$I = R \frac{A_l}{f^2} \cos^4 \alpha$$

the  $\cos^4$  law



## The $\cos^4$ law cont' d

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cameras

Especially strong effects  
for wide-angle and  
fisheye lenses

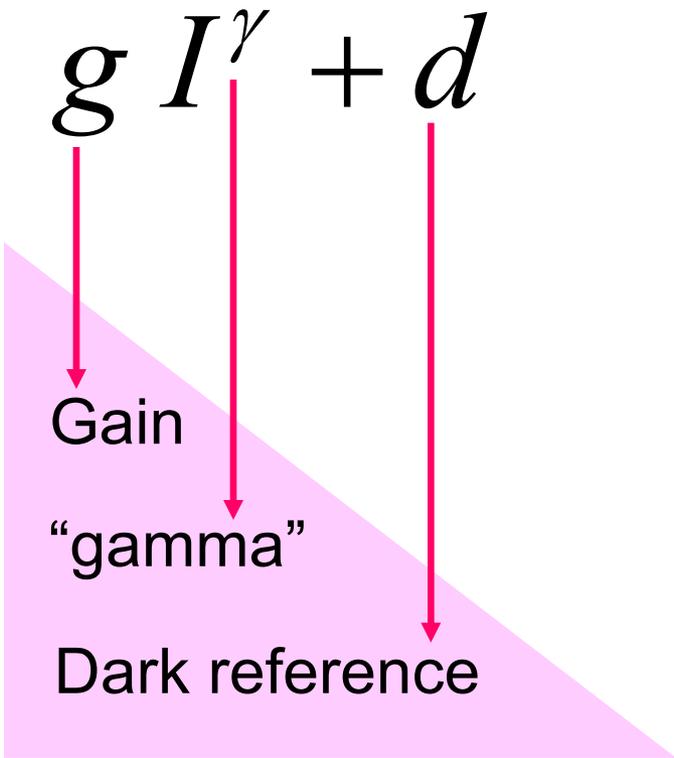


## From irradiance to gray levels

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$$f = g I^\gamma + d$$



Gain

“gamma”

Dark reference

# From irradiance to gray levels

ACQUIS.

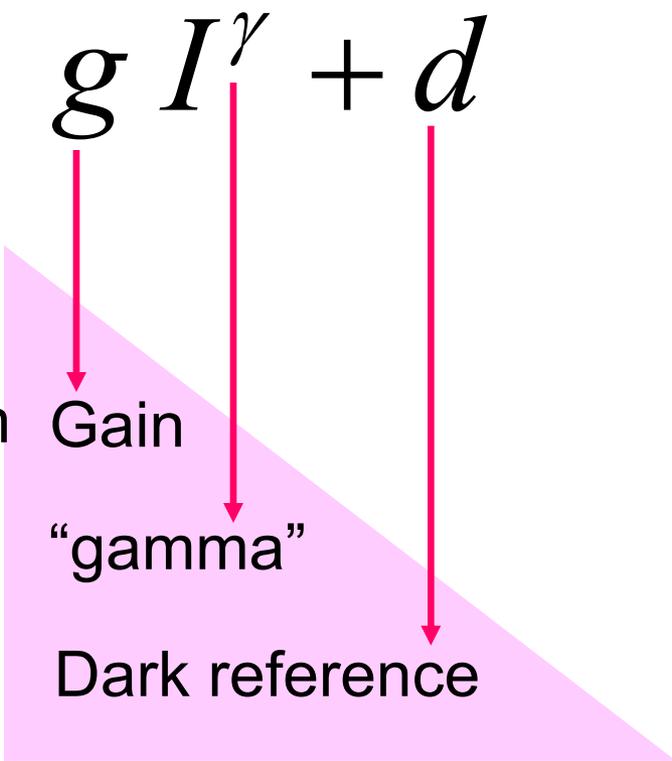
illumination  
cameras

$$f = g I^\gamma + d$$

set w. size diaphragm

close to 1 nowadays

signal w. cam cap on



Gain

“gamma”

Dark reference